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Streiff's System of Garment Cutting

By
E. L. STREIFF



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...by...

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INTRODUCTION

For a score of years the custom trade has been losing prestige and going from the custom to the ready to wear, until, at the present time, about 80 per cent of all clothing is put on the market by the ready-to-wear manufacturer, which is the reverse percentage of conditions twenty years ago. The reason for such reversal is inaccurate methods of cutting, which fact compels the retention of the system of making as in ye olden time, with about the same convenience and economy of manufacture. Such a condition will not permit competition with modern methods of the ready-to-wear. The making of clothes to order is the most satisfactory to the consumer, because choice of cloths, style of cut and workmanship can be ordered to the individual taste. The cost of manufacture would be no more than the cost of ready-to-wear; and, considering all things, the custom trade should be a live leader and not trail.

Since the advent of modern clothing many an attempt has been made by members of the craft to discover a system that would be reliable in establishing the fitting points on all forms of man, but up to the present time without avail. A multiplicity of methods are practiced by the craft with variable success. Tailors find experience and judgment necessary to right the mistakes caused by systems based on erroneous principles. Experience is hard to obtain and judgment is a rare quality, therefore something more is required to produce balance and fit in garments.

Having acquired a system by persistent study and practice that will meet the requirements of the craft, I publish the same in the belief that any improvement will receive that patronage which its importance demands. This system herein contained is not an improved nor a redressed system of proportions, but is based on actual circumferential measures well known to the craft. The balance length, position and slope of shoulder, as well as suppression of the back, are obtained in a new and scientific way, positively reliable.

Every point of the whole system moves as man does in his change of attitude, thereby insuring at all times a truly balanced garment to the careful operator.

The system is so arranged that the rearrangement of seams to suit style changes can be easily accomplished without disarrangement of the important fitting points. The enlargement of garments to any size desired has been provided for by additions to certain measures.

The measures are few in number and easy to take accurately; are all circumferential excepting lengths.

Geometry is the fundamental science that permitted the solution of the problem involved. For the convenience of the student, every diagram is explained in full.

That my humble efforts will merit the approbation of the craft and that the system will eventually become a standard, is the belief of

Yours truly,

EUGENE L. STREIFF.





EUGENE L. STREIFF

Streiff's System

DIAGRAMS A AND B. TO MEASURE THE COAT.

Take all measures for overcoat, coat or vest, over the vest.

Establish point A, at the socket bone of neck, find the center of back at B, establish C at the hollow of waist.

Measure the length of sleeve under the arm from E to F.

To measure the shoulder-balance stand to one side and toward the back of the client. Place the end of the tape at A, hold it firm with the three fingers of the left hand, allowing the thumb and index finger to be free. Now pass your right hand under the arm and draw the tape to E (as line G on diagram B indicates). Now use your index finger to place the tape close under the arm, then allow the arm to fall and hang naturally; draw the tape upward a little and pass it diagonally across the back to the thumb and index finger left free; now change hands without allowing the tape to slip and finish the measure, with the tape in the left hand, to A.

Measure the attitude by bringing the tape down over the most prominent part of the shoulder blade to the center of back at B.

NOTE: Always take the shoulder-balance and attitude measures twice so as to be sure they are correct.

Measure the natural-waist from A to C.

Measure the length from A to D.

Measure the breast over the fullest part of the chest and most prominent part of the blade at E.

Measure the waist over the smallest part at C and H.

THE VEST.

Measure the opening from A to I.

Measure the length from A to J.

THE TROUSERS.

Measure the outside length from H, a point on the hip, to K, a point 1 inch from the floor.

Measure the inside length from L to M.

Measure the waist, under the vest, over the trousers, at H.

Measure the seat over the large part at N.

Measure the knee at O.

Measure the bottom at P.

NOTE: Care must be taken to measure uniform, not loose nor tight.

The client should stand in his natural attitude.

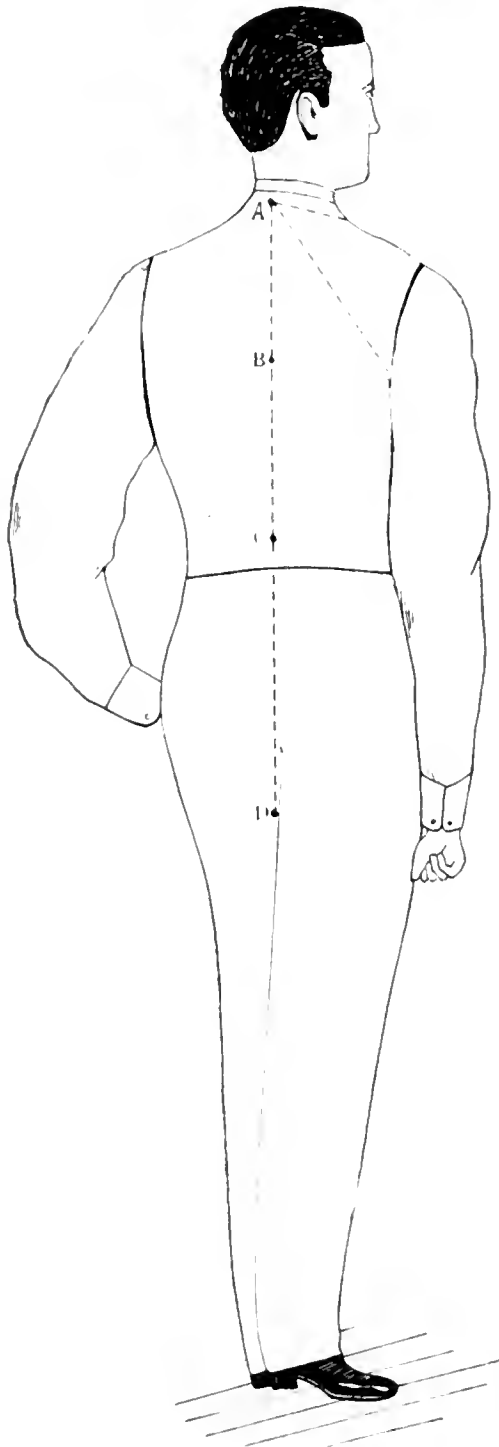


Diagram A

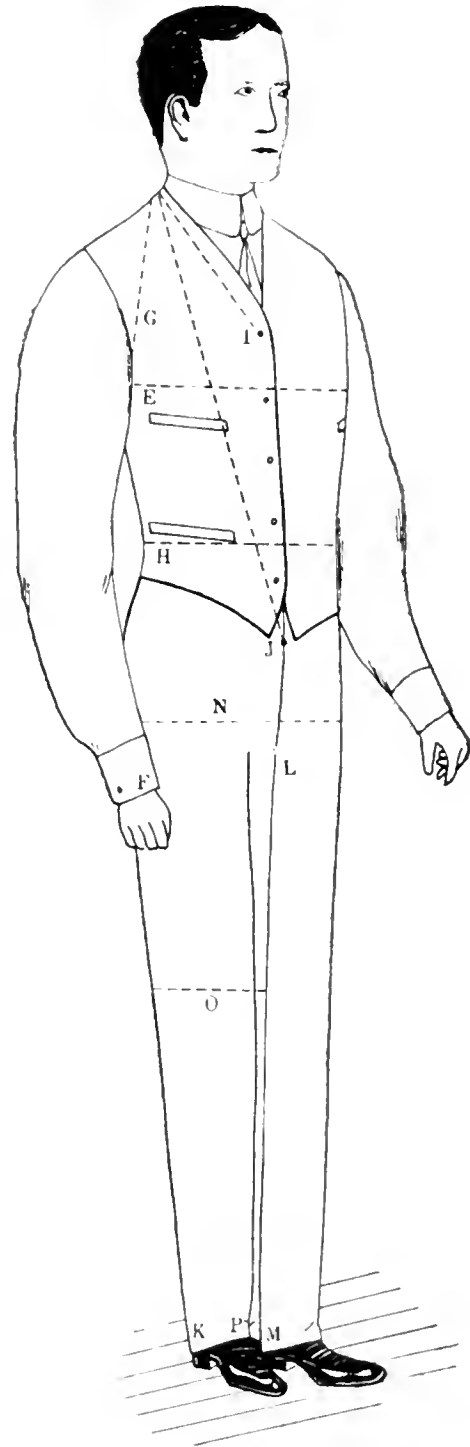


Diagram B

Streiff's System

DIAGRAM C.

NOTE: All measures are taken over the vest. To obtain ease or exaggeration certain measures must be increased. Such measures are: Shoulder-balance, attitude, breast, waist and seat. Add $\frac{1}{2}$ inch to shoulder-balance and attitude measures and for each $\frac{1}{2}$ inch so added to shoulder-balance and attitude add 1 inch to breast, waist and seat measures. Thus the size of a coat may be increased as desired.

For the following diagram 1 inch has been added to shoulder balance and attitude and 2 inches to breast, waist and seat measures.

THREE-BUTTON SACK.

The Measures:

Sleeve under arm	18
Shoulder balance	28
Attitude	24
Natural waist	17
Length	30
Breast	40
Waist	35
Seat	41

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from A is the length.
 D from A is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E, B and C.
 F from B is 1 16 attitude.
 G from F is $\frac{1}{4}$ inch for each inch the waist is less than the breast, 1 $\frac{1}{4}$ inches for this diagram.
 H from G is $\frac{1}{2}$ waist.
 I from H is 2 $\frac{1}{2}$ inches.
 J from I is $\frac{3}{4}$ inch, or $\frac{1}{2}$ the amount desired for lap-over. Square down from J.
 K from E is $\frac{1}{2}$ breast.
 L from K is 2 $\frac{1}{2}$ inches.
 M from L is $\frac{3}{4}$ inch, or $\frac{1}{2}$ the amount desired for lap-over. Draw a line from M to J.
 N from E is $\frac{1}{2}$ attitude plus 1 $\frac{1}{2}$ inches for making, 13 $\frac{1}{2}$ inches for this diagram. Square up and down from N.
 O from E is $\frac{1}{4}$ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q from P is $\frac{1}{2}$ attitude plus 1 inch for making, 13 inches for this diagram.
 R from E is the same distance as between E and A plus 1 $\frac{1}{2}$ inches (or plus the amount added to $\frac{1}{2}$ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use $\frac{1}{2}$ of attitude plus 1 inch always, which for this diagram is 13 inches.

T from A is $\frac{1}{4}$. Square up from T.

U from T is 1 24.

V from E is 1 12.

W from V is $\frac{1}{2}$. Square up from W.

X from W is $\frac{1}{8}$. Square forward from X.

Y from W is 1 3.

Z from Y is 1 6. Square forward from Z.

1 from Z is 1 24. Draw a line from T to 1 and shape the top and armseye of back as represented.

2 from N is 1 12.

3 from Q is 1 6. Draw a line from 3 to L.

4 from 3 is $\frac{1}{2}$. Square to 4, guiding by line P-Q.

5 from W is $\frac{1}{2}$ of the distance as between B and F. Square down from 5.

6 is at the intersection of the lines squared down from 5 and forward from B.

7 from 6 is the same distance as between B and G.

8 from 7 is $\frac{1}{4}$ inch for each inch the seat is larger than the waist, 1 $\frac{1}{2}$ inches for this diagram. Square down from 8.

9 from 8 is $\frac{1}{2}$ natural waist. Square back from 9.

10 from 9 is 1 24 seat. Draw a line from 8 through 10.

11 from 8 is the same distance as between B and C. Square forward from 11, guiding by line 8-10.

12 is the junction of the lines squared forward from 11 and down from N. Square forward from 12.

13 from 6 is the same distance as between B and F. Draw a line from 13 to 10. Shape the side seam of back from a point opposite X to 6 and of the fore part to a point $\frac{1}{4}$ inch back from 13 as represented. Shape the center seam of back reducing about $\frac{3}{8}$ inch at B as represented. Shape the bottom of fore part.

14 from N is 2 3 sleeve under arm and is center of pocket. Draw the pocket opening through 14 to parallel the bottom of fore part and make 6 $\frac{1}{2}$ inches in width, more or less, as desired. The breast pocket is 1 inch from N. Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder, reducing $\frac{1}{2}$ inch at the armseye.

Shape the neck gorge through 4 and the armseye as represented.

Draw a line from the center of armseye to 14 and shape as represented. Note: The amount to be taken out must not exceed the distance between F and G. When a close fitting waist is desired take out the full amount.

Establish the buttonholes.

Draw a crease line from a point 1 $\frac{1}{4}$ inches from the neck gorge to the upper buttonhole.

Draw a cutout $\frac{1}{4}$ inch from 4.

Shape the lapel and front.

For a double-breasted coat add from L and 1 $\frac{1}{2}$ the amount desired for lapover.

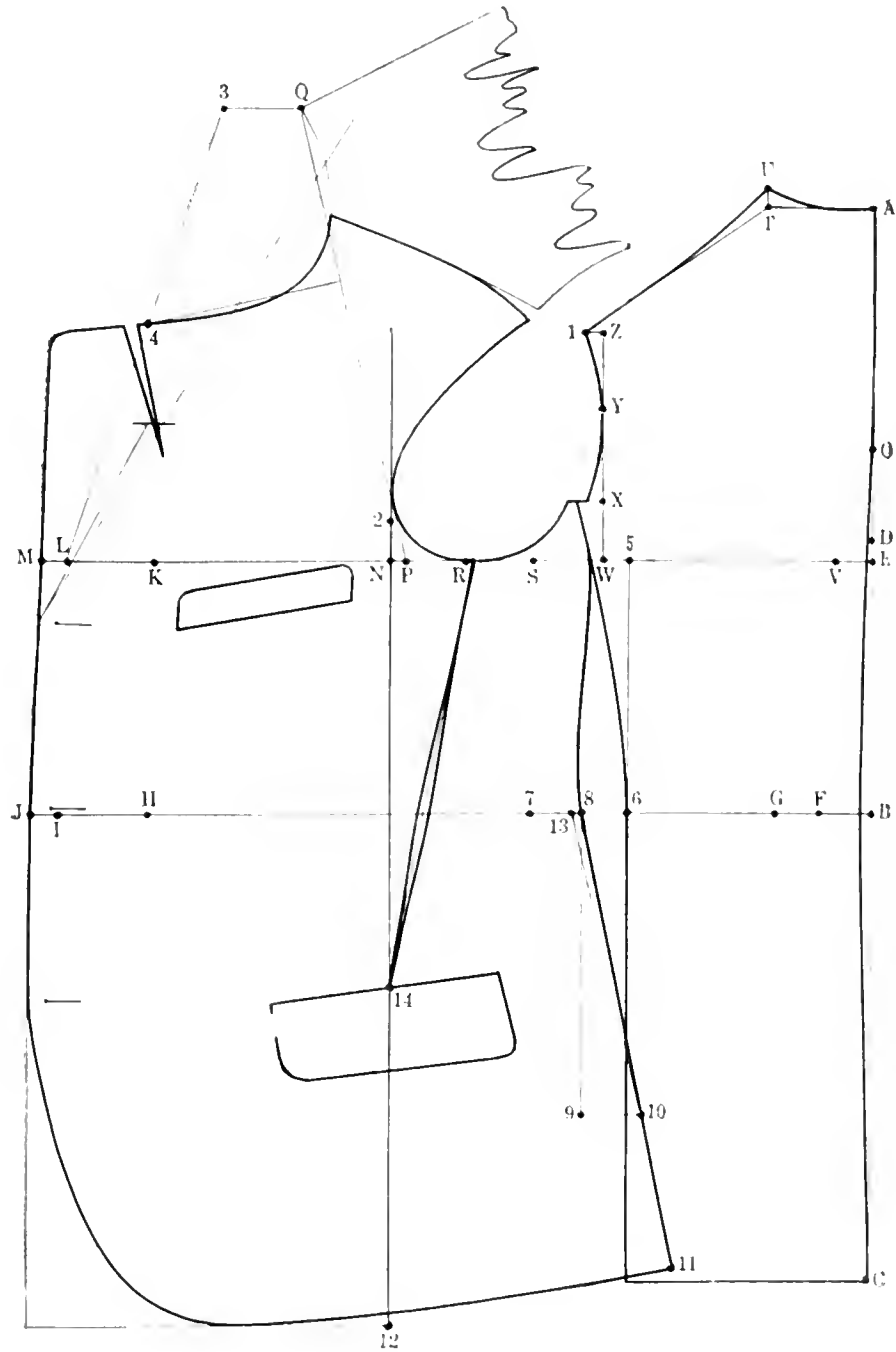


Diagram C

Streiff's System

DIAGRAM D. THREE-BUTTON SACK, CORPULENT FORM.

The Measures:

Sleeve under arm	16½
Shoulder balance	30½
Attitude	27
Natural waist	17
Length	30
Breast	48
Waist	49
Seat	48

NOTE: The shoulder balance and attitude measures have been increased 1 inch and the breast, waist and seat measures 2 inches each. (See note to diagram C for explanation.)

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from A is the length.
 D from A is 1/3 shoulder balance.
 E from D is 1/48 shoulder balance. Square forward from E, B and C.
 F from B is 1/16 attitude.
 G from F is ¼ inch for each inch the waist is larger than the breast, ¼ inch for this diagram.
 H from G is ½ waist.
 I from H is 2½ inches.
 J from I is ¾ inch or ½ the amount desired for lap-over. Square down from J.
 K from E is ½ breast.
 L from K is 2½ inches.
 M from L is ¾ inch or ½ the amount desired for lap-over. Draw a line from M to J.
 N from E is ½ attitude plus 1½ inches for making, 15 inches for this diagram. Square up and down from N.
 O from E is ¼ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by Point O.
 Q from P is ½ attitude plus 1 inch for making, 14½ inches for this diagram.
 R from E is the same distance as between E and A plus 1½ inches (or plus the amount added to ½ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use ½ of attitude plus 1 inch always, which for this diagram is 14½ inches.
 T from A is ¼. Square up from T.
 U from T is 1/24.
 V from E is 1/12.
 W from V is ½. Square up from W.
 X from W is ⅛. Square forward from X.
 Y from W is 1/3.

Z from Y is 1/6. Square forward from Z.

- 1 from Z is 1/24. Draw a line from T to 1 and shape the top and armscye of back as represented.
 2 from N is 1/12.
 3 from Q is 1/6. Draw a line from 3 to L.
 4 from 3 is ½. Square to 4, guiding by line P-Q.
 5 from W is ½ of the distance as between B and G. Square down from 5.
 6 is at the intersection of the lines squared down from 5 and forward from B.
 7 from 6 is the same distance as between B and G.
 8 from 7 is ¼ inch for each inch the seat is less than the waist, ¼ inch for this diagram. Square down from 8.
 9 from 8 is ½ natural waist. Square back from 9.
 10 from 9 is 1/24 seat. Draw a line from 8 through 10.
 11 from 8 is the same distance as between B and C. Square forward from 11, guiding by line 8-10.
 12 is the junction of the lines squared forward from 11 and down from N. Square forward from 12.
 Draw a line from 7 to 11. Shape the side seam of back from a point opposite X to 6 and of the fore part to a point ¼ inch back from 7 as represented. Shape the center seam of back, reducing about ⅜ inch at B as represented. Shape the bottom of fore part.
 13 from N is 2/3 sleeve under arm and is center of pocket. Draw the pocket opening through 13 to parallel the bottom of fore part and make 7 inches in width, more or less, as desired. Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder, reducing ½ inch at the armscye.
 Shape the neck gorge through 4 and the armscye as represented.
 14 from J is 1/24 waist. Shape from M, reducing at J through 14, so that the line when drawn will have but a slight curve. Establish the buttonholes. Draw a crease line from a point 1¼ inches from the neck gorge to the upper buttonhole.
 15 is in front of pocket. Square down from 15 by the waist line.
 16 is at the junction of the line squared down from 15 and forward from 12. Square back to 16, guiding by the line shaped through 14 and square up by same to 15.
 17 is the junction of the line squared back to 16 and up to 15. Draw a line from the center of armscye to a point 1 inch from the back of pocket. Cut on line also pocket opening to 15; now fold so that line 15-16 is on line 15-17, which will cause the pocket opening and under arm cut to spread.
 Draw a cutout at X and shape the lapel and front.

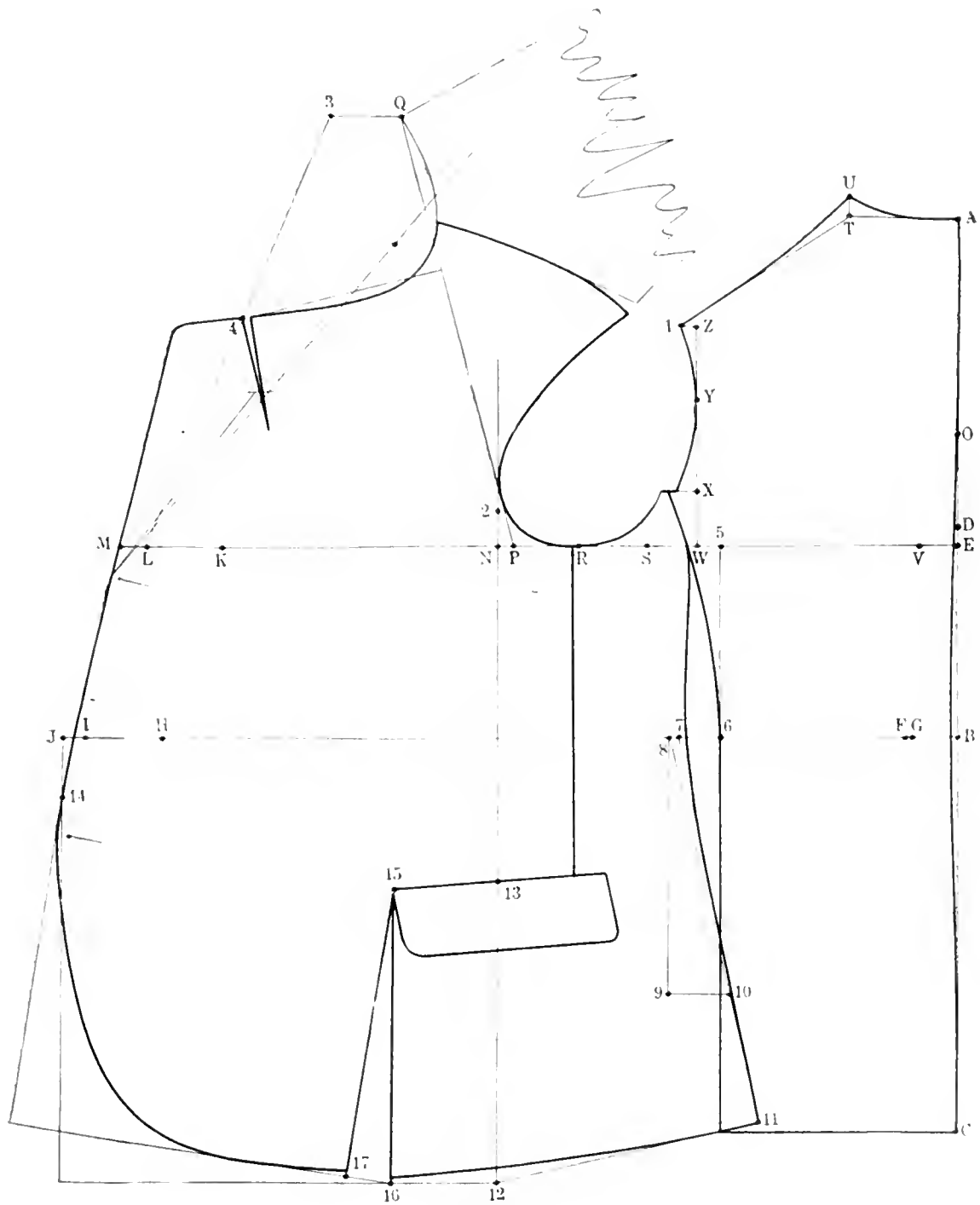


Diagram D

DIAGRAM E.
THE SLEEVE TO DIAGRAM C.

The Measures:

Sleeve under arm	18
Attitude	24

TO DRAFT.

For all divisionals not otherwise specified use $\frac{1}{2}$ of attitude plus 1 inch always, which for this diagram is 13 inches.

A is the point from which square.

B from A is 1 3.

C from A is 2 3.

D from B is 1 12. Square back from D and B.

E from C is the amount 13 inches. Draw a line from E to C.

F from E is 1 6. Draw a line from F to C.

G is at the intersection of the lines drawn from E to C and squared back from D. Circle from E, pivoting at G.

H is at the intersection of the line circled from E and squared back from A.

I from D is $\frac{1}{4}$ inch always. Draw a line from H to I. Shape the undersleeve to I as represented.

J from B is $\frac{1}{12}$ sleeve under arm.

K from B is $\frac{1}{2}$ sleeve under arm. Draw a line down from K, guiding by point J.

L from K is $\frac{1}{2}$ sleeve under arm. Square back from L, guiding by line K-L.

M from L is $\frac{1}{2}$ of the amount desired for width of cuff plus $\frac{1}{2}$ inch, 7 inches for this diagram.

N is half way between L and M.

O is established by squaring down from E and back from K. Draw a line from O through M and square forward by same to N as represented.

Shape at O as represented.

Shape from a point $\frac{1}{4}$ inch back from F to M as represented.

Shape at N and K as represented.

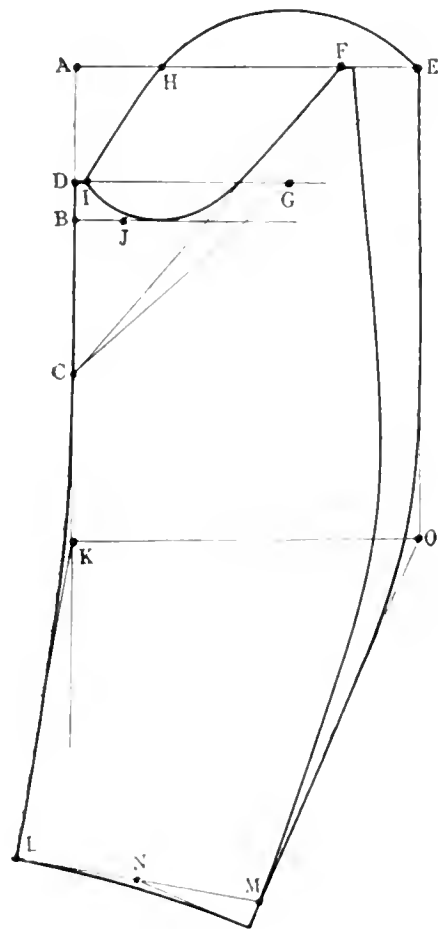


Diagram E

DIAGRAMS F AND G. THE COLLARS.

DIAGRAM F. STORM COLLAR.

TO DRAFT.

- A is established by placing the shoulder of the back and fore part in a locked position and marking around the back as represented. Remove the back.
- B is established at the hollow part of the neck gorge on the fore part.
- C from B is $1\frac{1}{4}$ inches. Draw a line through C to the upper buttonhole. Circle from A, pivoting at B.
- D is at the junction of the lines circled from A and drawn through C.
- E from D is the same distance as between A and D. Draw a line from E to B and shape from E to B as represented. Square up from E, guiding by the line shaped from E to B.
- F from E is the same distance as between B and C. Shape from F to C to parallel the line shaped from E to B.
- G from F is the width desired, 4 inches for this diagram. Shape from G as represented.

DIAGRAM G. THE COLLAR TO DIAGRAM C.

TO DRAFT.

- A is established by placing the shoulder of the back and fore part in a locked position and marking around the back as represented. Remove the back.
- B is established at the hollow part of neck gorge on the fore part.
- C from B is $1\frac{1}{4}$ inches. Draw a line through C to the upper buttonhole. Circle from A, pivoting at B.
- D is at the junction of the lines circled from A and drawn through C.
- E from D is the same distance as between A and D. Draw a line from E to B and square forward by same from E.
- F from E is the same distance as between B and C. Draw a line from F to C. Apply the width of leaf desired from F and shape to taste.

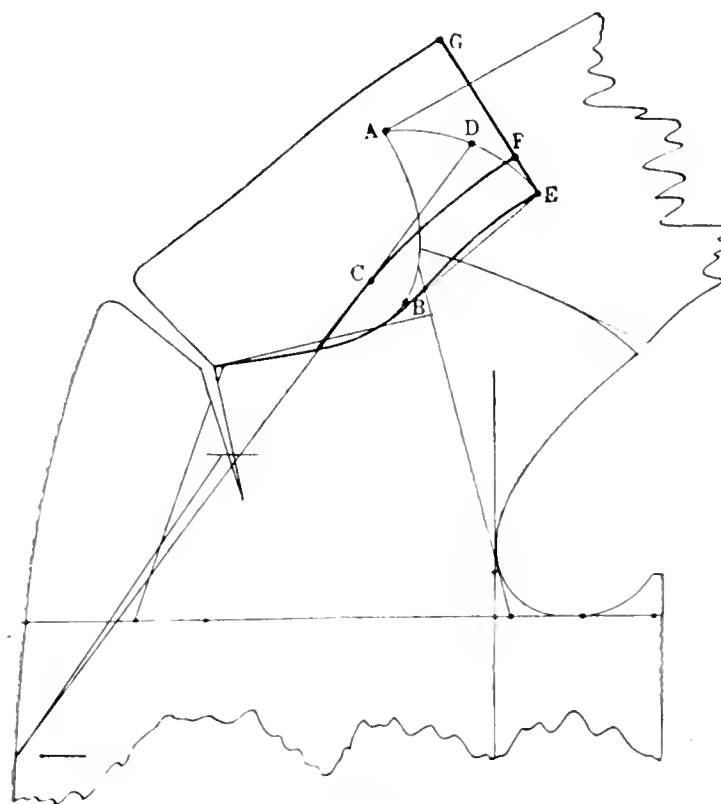


Diagram F

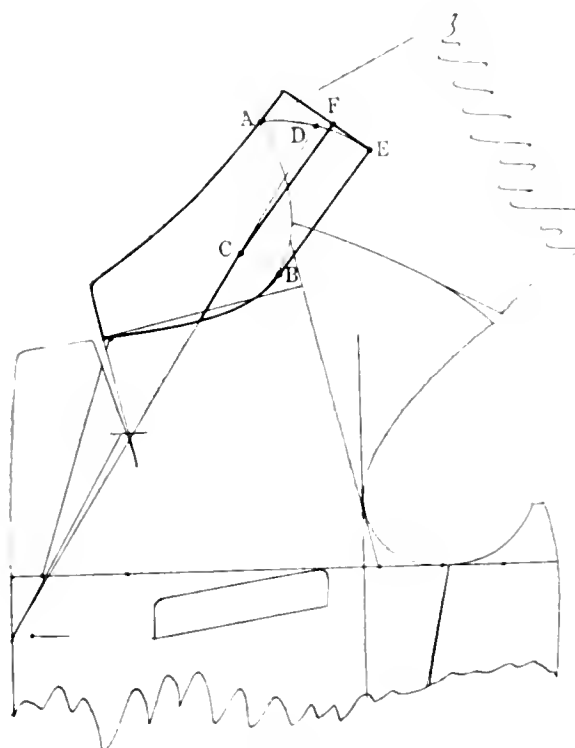


Diagram G

DIAGRAM H.
SINGLE-BREASTED VEST.

The Measures:

Shoulder balance	27
Attitude	23
Natural waist	17
Breast	38
Waist	33
Opening	14
Length	26

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from B is $\frac{1}{8}$ natural waist.
 D from A is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E and B.
 F from B is 1 16 attitude.
 G from F is $\frac{1}{4}$ inch for each inch the waist is less than the breast, $1\frac{1}{4}$ inches for this diagram.
 H from G is $\frac{1}{2}$ waist.
 I from H is 2 inches. Square down from I.
 J is half way between I and G.
 K from E is $\frac{1}{2}$ breast.
 L from K is 2 inches. Draw a line from L to I.
 M is half way between L and E. Draw a line from M to J.
 N from E is $\frac{1}{2}$ attitude plus 1 inch for making, $12\frac{1}{2}$ inches for this diagram. Square up from N.
 O from E is $\frac{1}{4}$ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q From P is $\frac{1}{2}$ attitude plus 1 inch for making, $12\frac{1}{2}$ inches for this diagram.
 R from E is the same distance as between E and A plus 1 inch (or plus the amount added to $\frac{1}{2}$ attitude as from E to N). Note: Points R and M come together on this diagram.
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use $\frac{1}{2}$ of attitude plus 1 inch always, which for this diagram is $12\frac{1}{2}$ inches.
 T from A is $\frac{1}{4}$. Square up from T.
 U from T is 1 24.
 V from E is 1 16.

W from V is $\frac{1}{2}$. Square up from W.

X from W is $\frac{1}{2}$.

Y from X is 1 24. Square forward from Y.

Z from Y is 1 32. Draw a line from T to Z and shape the top and armscye of back as represented.

1 from Q is 1 6. Draw a line from 1 to L.

2 from J is the same distance as between F and G. Draw a line from M through 2. Shape at J as represented.

3 from 2 is 1 6 natural waist. Draw a line from C to 3.

4 is established at the waist line by squaring to W, guiding by line C-3. Draw a cutout equaling the distance less $\frac{1}{2}$ inch as between B and F and divide equally on either side of 4 as represented. Shape at B, reducing $\frac{3}{8}$ inch.

5 from J is the same distance as between 2 and 3.

6 from Q is the opening plus 1 inch for making.

7 from Q is the length plus 1 inch for making.

Draw a line from 5 to 7.

Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder slightly at the armscye. Shape the armscye to M.

Draw a line from a point at the neck gorge where back and fore part meet (called the shoulder point) to 6.

Establish the buttonholes and pockets and shape from Q to 6 as represented.

8 from Q is $\frac{1}{2}$ inch always. Square back from 8 by line shaped from Q to 6 and finish the neck strap as represented.

Shape the front and bottom.

The dot and dash lines represent vest with collar.

9 from the shoulder point is $\frac{1}{2}$ inch less than the distance from the shoulder point to Q.

Square forward and back from 9, guiding by the crease line. Shape the neck gorge as represented.

Draw a line $\frac{3}{4}$ inch from 9 to connect with the neck gorge for a collar stand. Shape the leaf to taste. For material that requires seaming make the collar stand $\frac{1}{2}$ inch wider as represented by the dot and dash line ending in a spear point.

For double-breasted vest add to the front of line L-I $\frac{1}{2}$ of the amount desired for lapover. The line I-L is front whenever the opening does not reach the breast line.

The neck gorge for clerical vest is obtained the same as for coat.

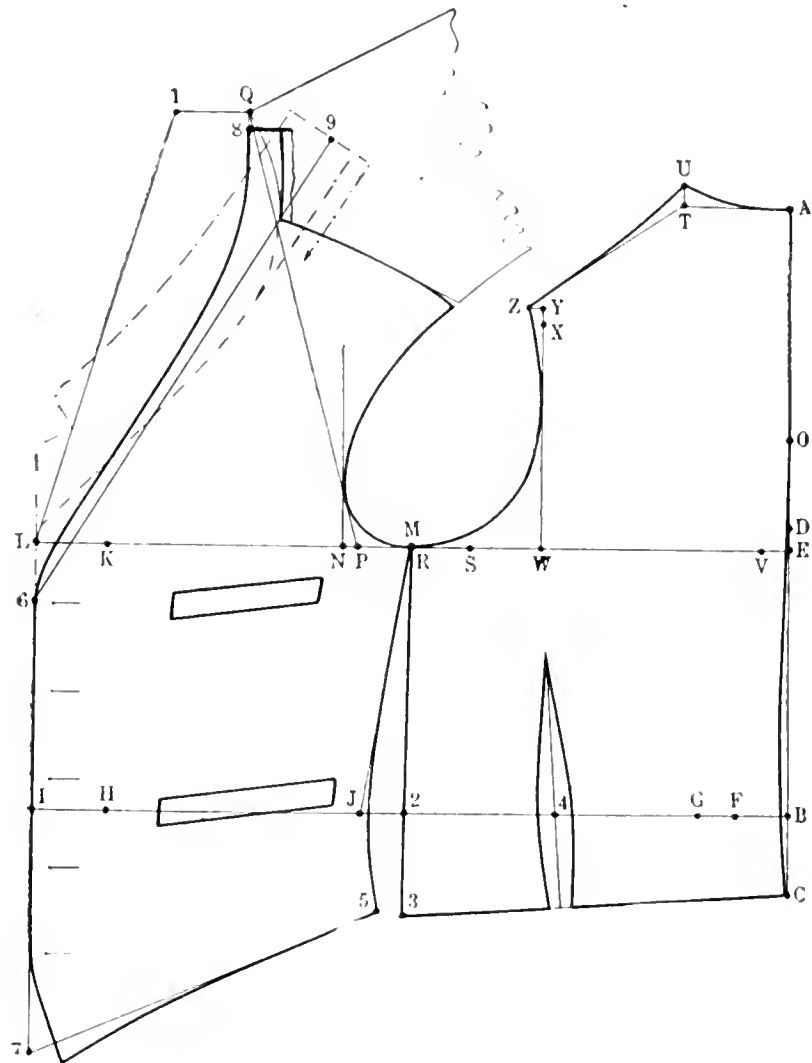


Diagram H

DIAGRAM I.
DOUBLE-BREADED VEST, CORPULENT
FORM.

The Measures:

Shoulder balance	29½
Attitude	26
Natural waist	17
Breast	46
Waist	47
Opening	16
Length	28½

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from B is ⅛ natural waist.
 D from A is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E and B.
 F from B is 1 16 attitude.
 G from F is ¼ inch for each inch the waist is larger than the breast, ¼ inch for this diagram.
 H from G is ½ waist.
 I from H is 2 inches. Square down from I.
 J is half way between I and G.
 K from E is ½ breast.
 L from K is 2 inches. Draw a line from L to I.
 M is half way between L and E. Draw a line from M through J.
 N from E is ½ attitude plus 1 inch for making, 14 inches for this diagram. Square up from N.
 O from E is ¼ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q from P is ½ attitude plus 1 inch for making, 14 inches for this diagram.
 R from E is the same distance as between E and A plus 1 inch (or plus the amount added to ½ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use ½ of attitude plus 1 inch always, which for this diagram is 14 inches.
 T from A is 1 4. Square up from T.
 U from T is 1 24.
 V from E is 1 16.
 W from V is ½. Square up from W.
 X from W is ½.
 Y from X is 1 24. Square forward from Y.
 Z from Y is 1 32. Draw a line from T to Z and shape the top and armseye of back as represented.
 1 from Q is 1 6. Draw a line from I to L.
 2 from I is ½. Square to I, guiding by line P-Q. Square down from 2 by line just squared.
 3 from 2 is 1 12.
 4 from J is 1 6 natural waist. Draw a line from C to 4. Shape at J as represented.

- 5 is established at the waist line by squaring to W, guiding by line C-4. Draw a cutout equaling the distance less ½ inch as between B and G and divide equally on either side of 5 as represented. Shape at B, reducing ⅜ inch.
 6 from J is the same distance as between 4 and J.
 7 from Q is the opening plus 1 inch for making.
 8 from Q is the length plus 1 inch for making. Draw a line from 6 toward 8.
 9 from I is 1 24 waist. Draw a line from a point the same distance below L as 9 is below I through 9.
 10 from I is ⅛ waist. Square back to 10 by line drawn from a point below L through 9 and square down from 10 by same.
 11 from J is ½ inch always. Square down from 10, guiding by point 11.
 12 is at the junction of the lines squared down from 10 and drawn from 6 toward 8.
 13 from Q is the same distance as between Q and 8.
 14 from 10 is the same distance as between 10 and 12. Draw a line from 14 to 13 and shape as represented.
 15 from 6 is ½ inch always. Draw a line from 15 to 12. Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder slightly at the armseye. Shape the neck gorge to 3 and the armseye to M. Draw a line from a point at the neck gorge where back and fore part meet (called the shoulder point) through 7.
 16 from the line 9-13 is 2½ inches, or ½ the amount desired for lapover. Square forward to 16 and back, guiding by line 9-13.
 Space the buttonholes on line 9-13 and square forward and back from same by line 9-13.
 17 from the line 9-13 is 1 inch or ½ the amount desired for lapover. Draw a line from 16 to 17 and shape. The buttons are the same distance from the line 9-13 as the line 16-17 is distant from same. Draw a line up from L, guiding by point I.
 18 is the same distance from L as between L and 3.
 19 is the junction of the lines squared down from 2 and shaped to 3.
 20 from 19 is ½ inch less than the distance as between 18 and 3. Draw a line through 20 to connect with the line 2-19 as represented.
 21 from the shoulder point is ½ inch less than the distance between the same point and Q. Square forward and back from 21, guiding by the crease line. Draw a line ¾ inch from 21 to connect with the neck gorge for collar stand.
 Shape the collar and lapel.
 Establish the pockets.
 Cut the pocket opening from the side seam of fore part and fold so that line 10-12 is on line 10-14, which will cause the pocket opening to spread.
 For material that requires seaming make the collar stand ½ inch wider as represented by the dot and dash line ending in a spear point.

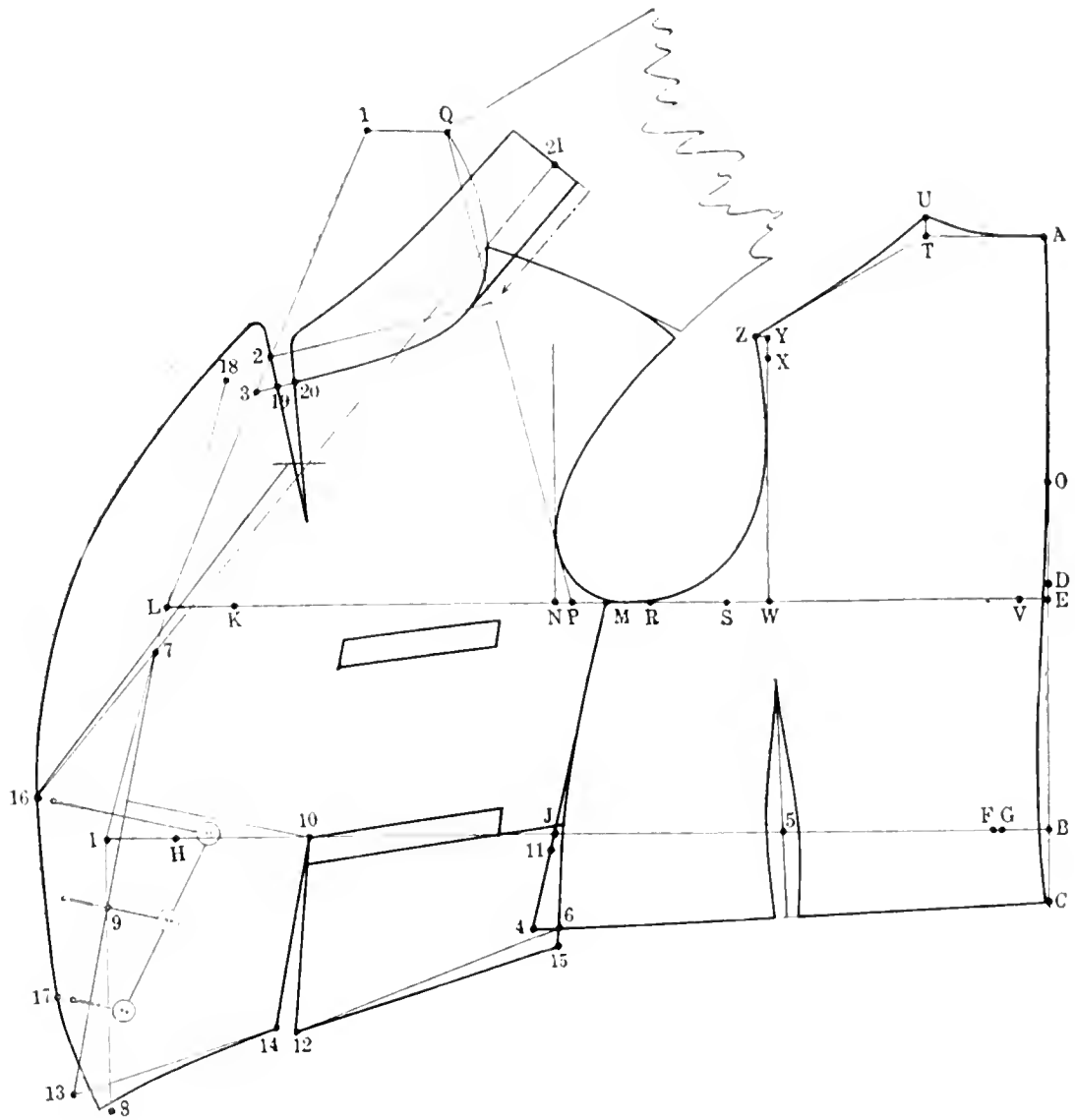


Diagram 1

DIAGRAMS J AND K. THE TROUSERS.

The Measures:

Outside length	42
Inside length	32
Waist	33
Seat	41
Knee	20
Bottom	16

NOTE: To obtain sufficient ease add to seat measure from 1 to 3 inches according to the amount of ease desired. For this diagram 2 inches have been added to the seat measure.

DIAGRAM J. THE FORE PART.

TO DRAFT.

- A is the point from which square.
 B from A is the outside length.
 C from B is the inside length.
 D from C is 2 inches less than $\frac{1}{2}$ of inside length.
 Square forward from C, D and B.
 For convenience use $\frac{1}{2}$ of seat measure for all divisionals not otherwise specified, which for this diagram is $20\frac{1}{2}$ inches.
 E from C is $\frac{1}{2}$ inch always.
 F from E is 1 3. Square up and down from F.
 G from E is $\frac{1}{2}$. Square up from G.
 H from E is 1 24.
 I from G is 1 24.
 J from G is $\frac{1}{8}$.
 K from G is $\frac{1}{8}$. Square back from K.
 L is the junction of the lines squared up from F and forward from A.
 M from L is $\frac{1}{8}$ waist. Draw a line from M to C and square forward by same from M.
 N from L is $\frac{1}{8}$ waist.
 O is the junction of the lines squared forward from A and up from G.
 P is the same distance from N as between O and N. Draw a line from M to P and square down by same through N.
 Q is the junction of the lines squared down by M-P and forward by M-C. Draw lines from Q to G and I.
 R is at the intersection of the lines squared down from

- F and forward from D.
 S from R is $\frac{1}{4}$ knee.
 T from R is $\frac{1}{4}$ knee.
 U is the junction of the line squared down from F and forward from B.
 V from U is $\frac{1}{4}$ bottom.
 W from U is $\frac{1}{4}$ bottom. Draw lines from H to T and from T to W. From J to S and from S to V. Shape to H as represented.
 X from J is the same distance as between the lines drawn from Q to G and I at point K. Shape to J and X and down from X as represented.

DIAGRAM K. THE BACK PART.

- Extend the lines T-S and W-V.
 Circle from M, pivoting at H and from H pivoting at T and from J using S as a pivot.
 1 from V is $\frac{1}{2}$ inch.
 2 from W is $\frac{1}{2}$ inch.
 3 from S is $\frac{1}{2}$ inch.
 4 from T is $\frac{1}{2}$ inch.
 5 from J is 1 12.
 6 from H is 1 12.
 7 from O is 1 12. Draw a line through 7 to G.
 8 from 7 is 1 12 waist.
 9 from 7 is $\frac{1}{4}$ waist. Draw a line through 9 to F.
 10 from 9 is $\frac{1}{4}$ inch for each inch the waist is less than the seat, 2 inches for this diagram.
 11 from 10 is 1 inch always. Draw a line from 11 to 6. Draw a line from 11 toward 8.
 12 is the junction of the line drawn through 9 to F and from 11 toward 8. Square forward from 12, guiding by line 9-F.
 13 from 12 is the same distance as between 9 and 10.
 14 from 13 is $\frac{1}{2}$ inch. Draw a line through 14 to connect with the line 9-F midway between the two points.
 Draw a line through 13 to 8. Shape from 8 to a point $\frac{3}{8}$ inch below 5, reducing at point 7 as represented.
 Shape from 5 to 3 to 1 as represented.
 Shape from 11 to 6 to 4 and 2 as represented.
 The notch below 6 is the same distance from 11 as between H and M.

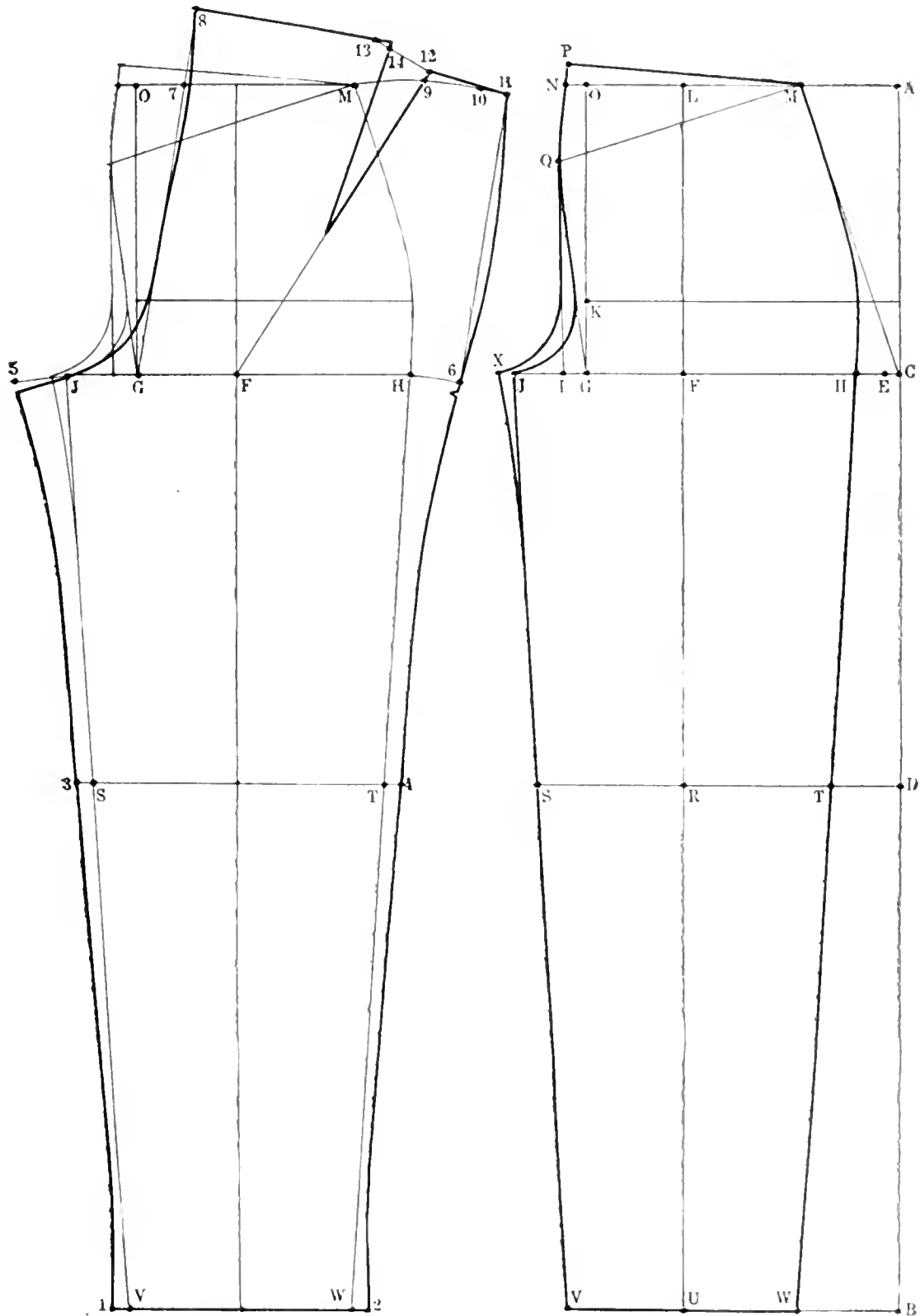


Diagram K

Diagram J

DIAGRAM L.
TROUSERS, CORPULENT FORM.

The Measures:

Outside length	41
Inside length	29
Waist	47
Seat	49
Knee	23
Bottom	17

NOTE: To obtain sufficient ease add to seat measure from 2 to 4 inches according to the amount of ease desired. For this diagram 3 inches have been added to seat measure.

THE FORE PART.

TO DRAFT.

- A is the point from which square.
 B from A is the outside length.
 C from B is the inside length.
 D from C is 2 inches less than $\frac{1}{2}$ of inside length.
 Square forward from C, D, and B.
 For convenience use $\frac{1}{2}$ of seat measure for all divisionals not otherwise specified, which for this diagram is $24\frac{1}{2}$ inches.
 E from C is $\frac{1}{2}$ inch always.
 F from E is 1 3. Square up and down from F.
 G from E is $\frac{1}{2}$. Square up from G.
 H from E is 1 24.
 I from G is 1 24.
 J from G is $\frac{1}{8}$.
 K from G is $\frac{1}{8}$. Square back from K.
 L is the junction of the lines squared up from F and forward from A.
 M from L is $\frac{1}{8}$ waist. Draw a line from M to C and square forward by same from M.
 N from L is $\frac{1}{8}$ waist.
 O is the junction of the lines squared forward from A and up from G.
 P is the same distance from N as between O and N. Draw a line from M to P and square down by same through N.
 Q is the junction of the lines squared down by M-P and forward by M-C. Draw lines from Q to G and I.

- R is at the intersection of the lines squared down from F and forward from D.
 S from R is $\frac{1}{4}$ knee.
 T from R is $\frac{1}{4}$ knee.
 U is the junction of the lines squared down from F and forward from B.
 V from U is $\frac{1}{4}$ bottom.
 W from U is $\frac{1}{4}$ bottom. Draw lines from H to T and from T to W. From J to S and from S to V. Shape to H as represented.
 X from J is the same distance as between the lines drawn from Q to G and I at point K. Shape from N to J and X and down from X as represented.

THE BACK PART.

Extend the lines T-S and W-V.

Circle from M, pivoting at H, and from H pivoting at T, and from J using S as a pivot.

- 1 from V is $\frac{1}{2}$ inch.
 2 from W is $\frac{1}{2}$ inch.
 3 from S is $\frac{1}{2}$ inch.
 4 from T is $\frac{1}{2}$ inch.
 5 from J is 1 12.
 6 from H is 1 12.
 7 from O is 1 12. Draw a line through 7 to G.
 8 from 7 is 1 12 waist.
 9 from 7 is $\frac{1}{4}$ waist. Draw a line through 9 to F.
 10 from 9 is $\frac{1}{4}$ inch for each inch the waist is less than the seat, $\frac{1}{2}$ inch for this diagram.
 11 from 10 is 1 inch always. Draw a line from 11 to 6. Draw a line from 11 toward 8.
 12 is the junction of the line drawn through 9 to F and from 11 toward 8. Square forward from 12, guiding by line 9-F.
 13 from 12 is the same distance as between 9 and 10.
 Note: If less than $\frac{1}{2}$ inch is the difference as between 9 and 10 the same should be reduced from point 11 and the cutout omitted.
 Draw a line through 13 to 8. Shape from 8 to a point $\frac{3}{8}$ inch below 5, reducing at point 7 as represented.
 Shape from 5 to 3 to 1 as represented.
 Shape from 11 to 6 to 4 and 2 as represented.
 The notch below 6 is the same distance from 11 as between H and M.

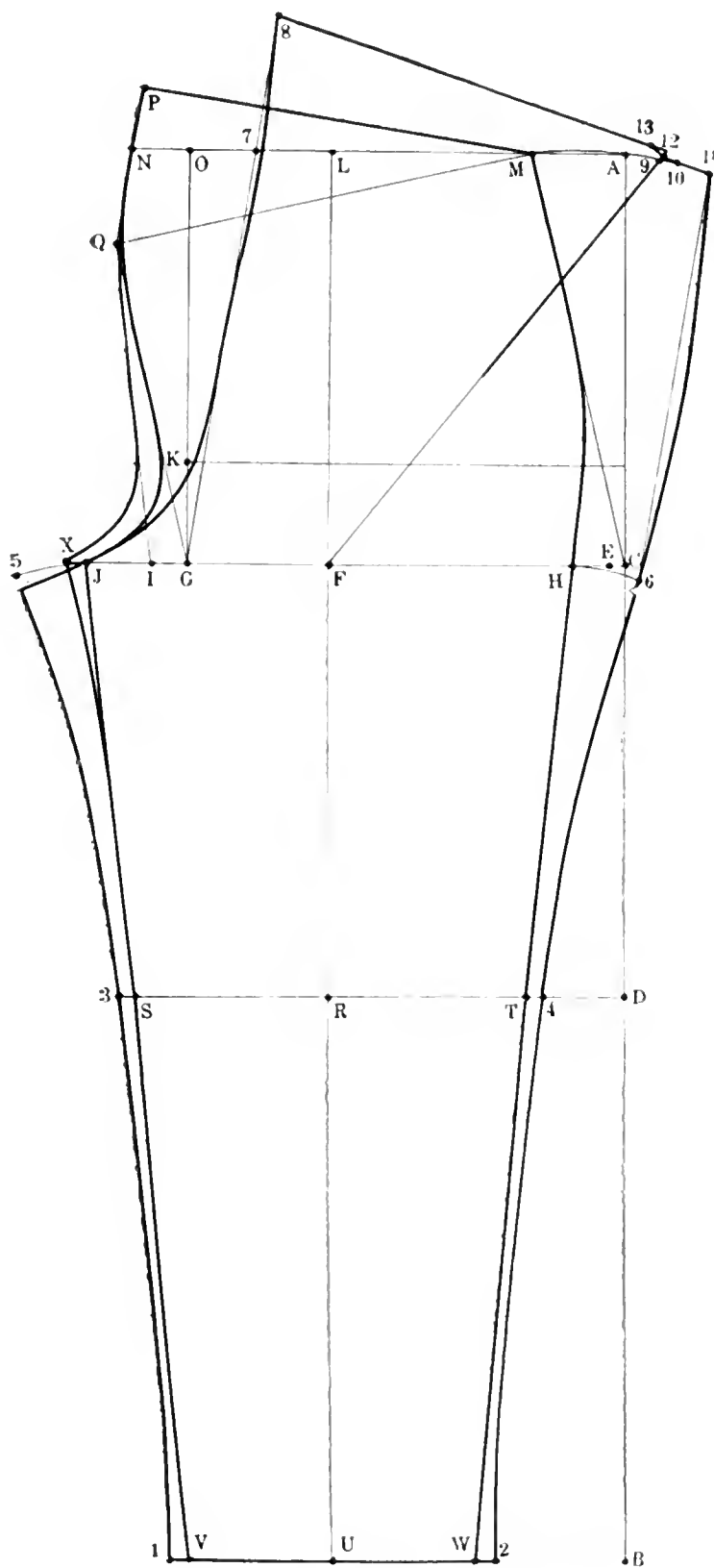


Diagram L

DIAGRAM M.
SINGLE-BREASTED OVERCOAT.

The Measures:

Sleeve under arm	18
Shoulder balance	29 $\frac{1}{2}$
Attitude	25 $\frac{1}{2}$
Natural waist	17
Length	42
Breast	43
Waist	38
Seat	44

NOTE: The shoulder and attitude measures have been increased $2\frac{1}{2}$ inches each and the breast, waist and seat measures 5 inches each as taken over the vest.

TO DRAFT.

A is the point from which square.
 B from A is the natural waist.
 C from A is the length.
 D from A is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E, B and C.
 F from B is 1 16 attitude.
 G from F is $\frac{1}{4}$ inch for each inch the waist is less than the breast, $1\frac{1}{4}$ inches for this diagram.
 H from G is $\frac{1}{2}$ waist.
 I from H is 2 inches.
 J from I is $1\frac{1}{2}$ inches, or $\frac{1}{2}$ the amount desired for lapover. Square down from J.
 K from E is $\frac{1}{2}$ breast.
 L from K is 2 inches.
 M from L is $1\frac{1}{2}$ inches, or $\frac{1}{2}$ the amount desired for lapover. Draw a line from M to J.
 N from E is $\frac{1}{2}$ attitude plus 1 inch for making, $13\frac{3}{4}$ inches for this diagram. Square up and down from N.
 O from E is $\frac{1}{4}$ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q from P is $\frac{1}{2}$ attitude plus 1 inch for making, $13\frac{3}{4}$ inches for this diagram.
 R from E is the same distance as between E and A plus 1 inch (or plus the amount added to $\frac{1}{2}$ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use $\frac{1}{2}$ of attitude plus 1 inch always, which for this diagram is $13\frac{3}{4}$ inches.
 T from A is $\frac{1}{4}$. Square up from T.
 U from T is 1 24.
 V from E is 1 12.
 W from V is $\frac{1}{2}$. Square up from W.
 X from W is $\frac{1}{8}$. Square forward from X.
 Y from W is 1 3.
 Z from Y is 1 6. Square forward from Z.

1 from Z is 1 24. Draw a line from T to 1 and shape the top and armseye of back as represented.
 2 from N is 1 12.
 3 from Q is 1 6. Draw a line from 3 to L.
 4 from 3 is $\frac{1}{2}$. Square to 4, guiding by line P-Q.
 5 from W is $\frac{1}{2}$ of the distance as between B and F. Square down from 5.
 6 is at the intersection of the lines squared down from 5 and forward from B.
 7 from 6 is the same distance as between B and C.
 8 from 7 is $\frac{1}{4}$ inch for each inch the seat is larger than the waist, $1\frac{1}{2}$ inches for this diagram. Square down from 8.
 9 from 8 is $\frac{1}{2}$ natural waist. Square back from 9.
 10 from 9 is 1 24 seat. Draw a line from 8 through 10.
 11 from 8 is the same distance as between B and C. Square forward from 11.
 12 is the junction of the lines squared forward from 11 and down from N. Square forward from 12.
 13 from 6 is the same distance as between B and F.
 14 is at the junction of the lines squared down from 5 and forward from C.
 15 from 11 is $1\frac{1}{2}$ inches. Note: The amount can be increased or decreased as desired. Draw a line from 8 to 15. Draw a line from 13 to a point where the line 9-10 and 8-15 intersect.
 16 from 14 is the same distance as between 11 and 15. Draw a line from 6 to 16.
 Shape the side seam of back from a point opposite X to 6 and of the fore part to a point $\frac{1}{4}$ inch back from 13 as represented.
 Shape the center seam of back, reducing about $\frac{3}{8}$ inch at B as represented. Shape the bottom of fore part.
 17 from N is 2 3 sleeve under arm and is center of pocket. Draw the pocket opening through 17 to parallel the bottom of fore part and make $6\frac{3}{4}$ inches in width, more or less, as desired. The breast pocket is 1 inch from N. Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder, reducing $\frac{1}{2}$ inch at the armseye.
 Shape the neck gorge through 4 and the armseye as represented.
 Establish the buttonholes.
 Draw a crease line from a point $1\frac{1}{4}$ inches from the neck gorge to the upper buttonhole.
 Draw a cutout $\frac{1}{4}$ inch from 4.
 Shape the lapel and front.
 If desired an amount equal or less than the distance as between F and G can be taken out as the dot and dash lines indicate.

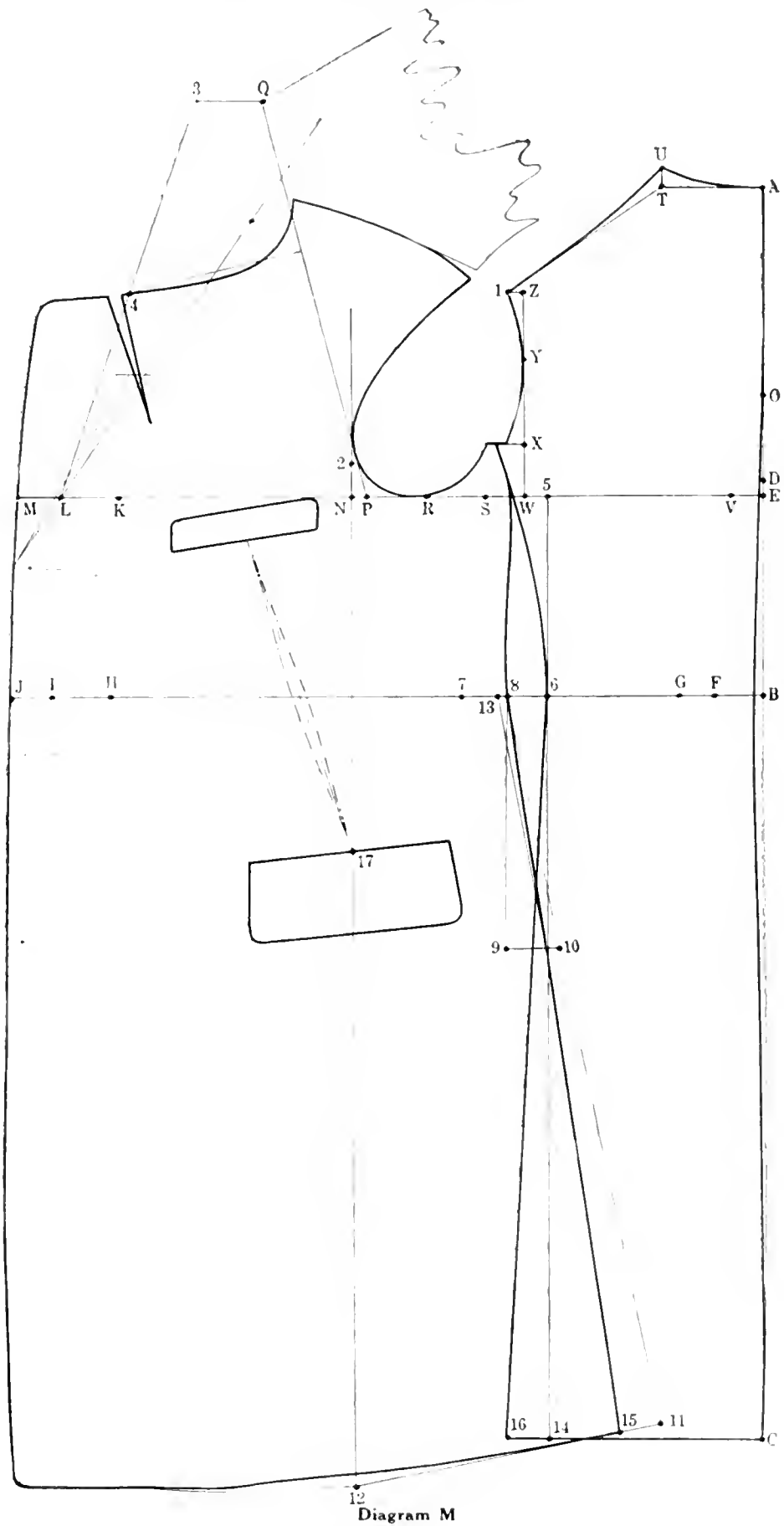


DIAGRAM N.
D. B. OVERCOAT.

The Measures:

Sleeve under arm	18
Shoulder balance	30
Attitude	26
Natural waist	17
Length	44
Breast	44
Waist	39
Seat	45

NOTE: The shoulder and attitude measures have been increased 3 inches each and the breast, waist and seat measures 6 inches each as taken over the vest.

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from A is the length.
 D from A is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E, B and C.
 F from B is 1 16 attitude.
 G from F is $\frac{1}{4}$ inch for each inch the waist is less than the breast, $1\frac{1}{4}$ inches for this diagram.
 H from G is $\frac{1}{2}$ waist.
 I from H is 2 inches.
 J from I is 3 inches, or $\frac{1}{2}$ the amount desired for lap-over. Square down from J.
 K from E is $\frac{1}{2}$ breast.
 L from K is 2 inches.
 M from L is 3 inches, or $\frac{1}{2}$ the amount desired for lapover. Draw a line from M to J.
 N from E is $\frac{1}{2}$ attitude plus 1 inch for making, 14 inches for this diagram. Square up and down from N.
 O from E is $\frac{1}{4}$ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q from P is $\frac{1}{2}$ attitude plus 1 inch for making, 14 inches for this diagram.
 R from E is the same distance as between E and A plus 1 inch (or plus the amount added to $\frac{1}{2}$ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use $\frac{1}{2}$ of attitude plus 1 inch always, which for this diagram is 14 inches.

- T from A is $\frac{1}{4}$. Square up from T.
 U from T is 1 24.
 V from E is 1 12.
 W from V is $\frac{1}{2}$. Square up from W.
 X from W is 1 12. Square forward from X.
 Y from W is 1 3.
 Z from Y is 1 6. Square forward from Z.
 1 from Z is 1 24. Draw a line from T to 1 and shape the top and armseye of back as represented.
 2 from N is 1 12.
 3 from Q is 1 6. Draw a line from 3 to L.
 4 from 3 is $\frac{1}{2}$. Square to 4, guiding by line P-Q.
 5 from X is 1 12. Square down from 5.
 6 is at the intersection of the lines squared down from 5 and forward from B.
 7 from 6 is the same distance as between B and G.
 8 from 7 is $\frac{1}{4}$ inch for each inch the seat is larger than the waist, $1\frac{1}{2}$ inches for this diagram. Square down from 8.
 9 from 8 is $\frac{1}{2}$ natural waist. Square back from 9.
 10 from 9 is 1 24 seat. Draw a line from 8 through 10.
 11 from 8 is the same distance as between B and C. Square forward from 11.
 12 is the junction of the lines squared forward from 11 and down from N. Square forward from 12.
 13 from 11 is $1\frac{1}{2}$ inches. Note: The amount can be increased or decreased as desired.
 14 is at the junction of the lines squared forward from C and down from 5.
 15 from 14 is the same distance as between 11 and 13. Draw lines from 6 to 13 and 6 to 15. Shape the bottom of fore part.
 16 from N is $2\frac{3}{4}$ of sleeve under arm and is center of pocket. Draw the pocket opening through 16 to parallel the bottom of fore part and make 7 inches in width, more or less, as desired. Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder, reducing $\frac{1}{2}$ inch at the armseye.
 Shape the neck gorge through 4 and the armseye as represented.
 Establish the buttonholes.
 Draw a crease line from a point $1\frac{1}{4}$ inches from the neckgorge to the upper buttonhole.
 Draw a cutout $\frac{1}{4}$ inch from 4 as represented.
 Shape the lapel and front.
 The buttons are 6 inches from the edge or double the distance as between L and M, I and J.

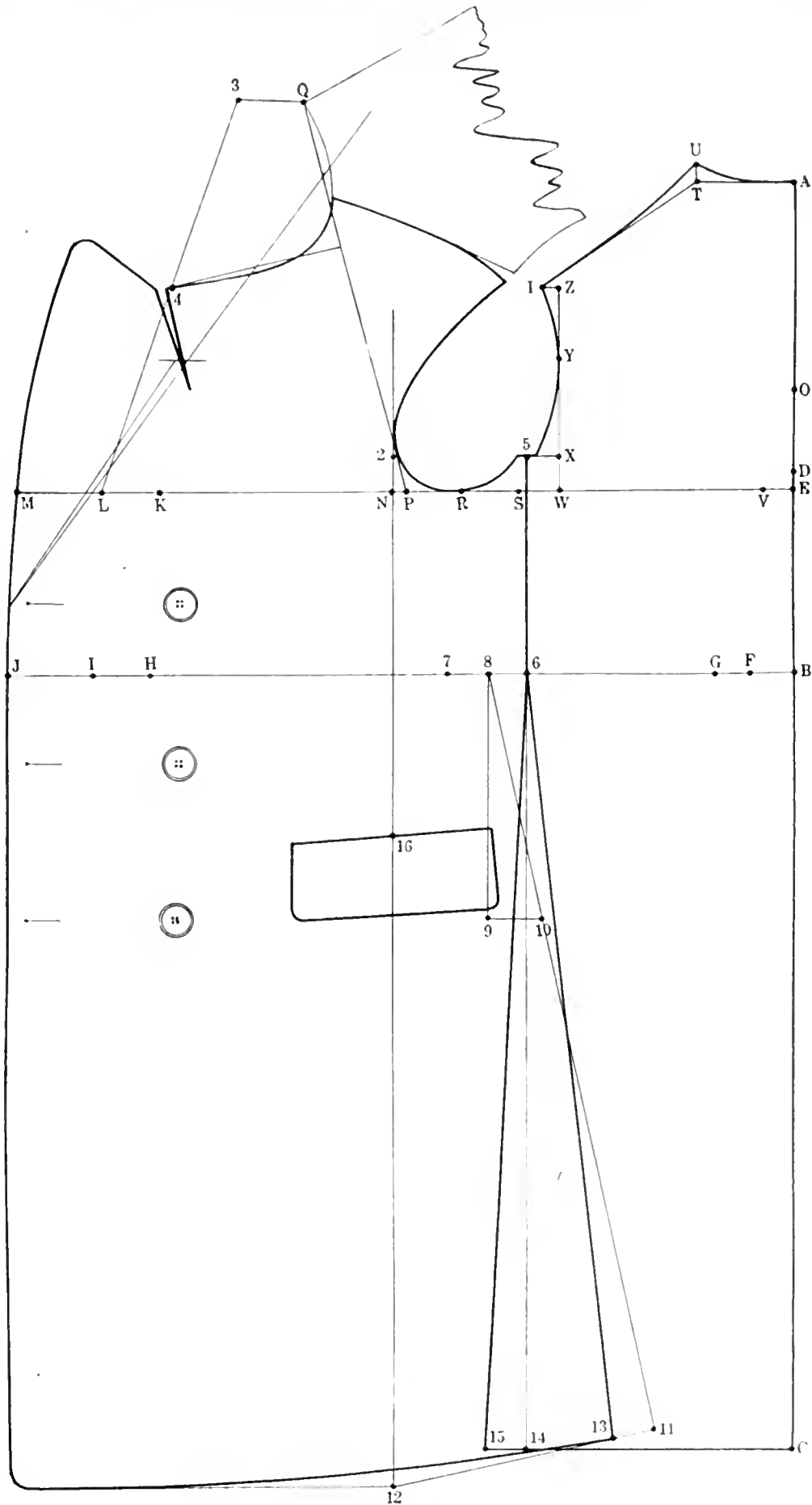


Diagram N

DIAGRAM O.
SINGLE-BREASTED CUTAWAY FROCK.

The Measures:

Shoulder balance	28
Attitude	24
Natural waist	17
Fashionable waist	18½
Length	37
Breast	40
Waist	35
Seat	41

NOTE: The shoulder balance and attitude measures have been increased 1 inch each and the breast, waist and seat measures 2 inches each as taken over the vest. (See note to diagram C for explanation.)

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from A is ½ inch always.
 D from C is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E and B.
 F from B is 1 16 attitude.
 G from F is ¼ inch for each inch the waist is less than the breast, 1¼ inches for this diagram.
 H from G is ½ waist.
 I from H is 2½ inches. Square down from I.
 J from I is ¾ inch, or ½ the amount desired for lapover.
 K from E is ½ breast.
 L from K is 2½ inches.
 M from L is ¾ inch, or ½ the amount desired for lapover. Draw a line from M to J.
 N from E is ½ attitude plus 1½ inches for making, 13½ inches for this diagram. Square up and down from N.
 O from E is ¼ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q from P is ½ attitude plus 1 inch for making, 13 inches for this diagram.
 R from E is the same distance as between E and C plus 1½ inches (or plus the amount added to ½ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use ½ of attitude plus 1 inch always, which for this diagram is 13 inches.
 T from A is ¼. Square up from T.
 U from T is 1 24.
 V from E is 1 12.
 W from V is ½. Square up from W.
 X from W is ½ inch always. Square forward from X.
 Y from X is 1 3.
 Z from Y is 1 6. Square forward from Z.
 1 from Z is 1 24. Draw a line from T to 1 and shape the top and armseye of back as represented.
 2 from Y is 1 24. Square forward from 2.
 3 from X is 1 6.
 4 from N is 1 12.
 5 from Q is 1 16. Draw a line from 5 to L.
 6 from 5 is ½. Square to 6, guiding by line P-Q.
 7 from 2 is ½ inch always.
 8 is half way between E and W.
 9 from B is ½ inch always.
 10 from 9 is 1 6. Shape from 2 through 8 to 10. Square down from 10.
 11 from A is the fashionable waist. Square forward and back from 11.
 12 from 11 is ¾ inch, more or less, as desired. Square down from 12.
 13 from A is the length. Square forward from 13.
 14 from 10 is the same as between B and F. Square down from 14.
 15 from 14 is ½ natural waist. Square back from 15.
 16 from 15 is 1 24 seat. Draw a line from 14 through 16 and shape from 7 to 14 as represented.
 17 from 14 is 1 3.
 18 from 17 is ½ inch less than the distance as between F and G. The half inch deducted use for a cutout at the intersection of the lines squared down from N and forward from B as represented.
 Shape from a point ¼ inch back from 3 through 17 and 18. Shape from 7 to a point ½ inch back from 3 as represented.
 19 is at the intersection of the lines squared forward from 11 and drawn from 14 through 16.
 20 and
 21 are established at the junction of the line squared forward from 11 with the lines shaped through 17 and 18.
 22 from I is ⅛ waist. Draw a line from 21 to 22.
 23 from 19 is ¾ inch always. Square forward from 23 and draw a line from 23 to 20.
 24 from 23 is ½ inch less than the bottom width of sidebody as from 23 to 20. Draw a line forward from 24 to parallel the line 21-22.
 25 from 23 is ¼ inch more than the distance between 12 and 13. Square forward and back from 25, guiding by line 16-25.
 26 is the junction of the lines squared forward from 25 and down from N.
 27 from 16 is ¼ inch for each inch the seat is larger than the waist, 1½ inches for this diagram.
 28 from 25 is the same distance as between 16 and 27. Draw lines from 23 to 27 and from 27 to 28. Shape at 27 as represented.
 Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder reducing ½ inch at the armseye.
 Shape the neckgorge through 6 and the armseye to 3 as represented.
 Establish the buttonholes.
 Draw a crease line from a point 1¼ inches from the neckgorge to the upper buttonhole.
 Draw a cutout ¼ inch from 6.
 Shape the lapel and front.
 29 from 24 is the same distance as between 21 and the front of fore part back of 22.
 Shape the skirt from 29 to 28.
 The cutout at the intersecting lines between 18 and 11 is squared by line 21-22.

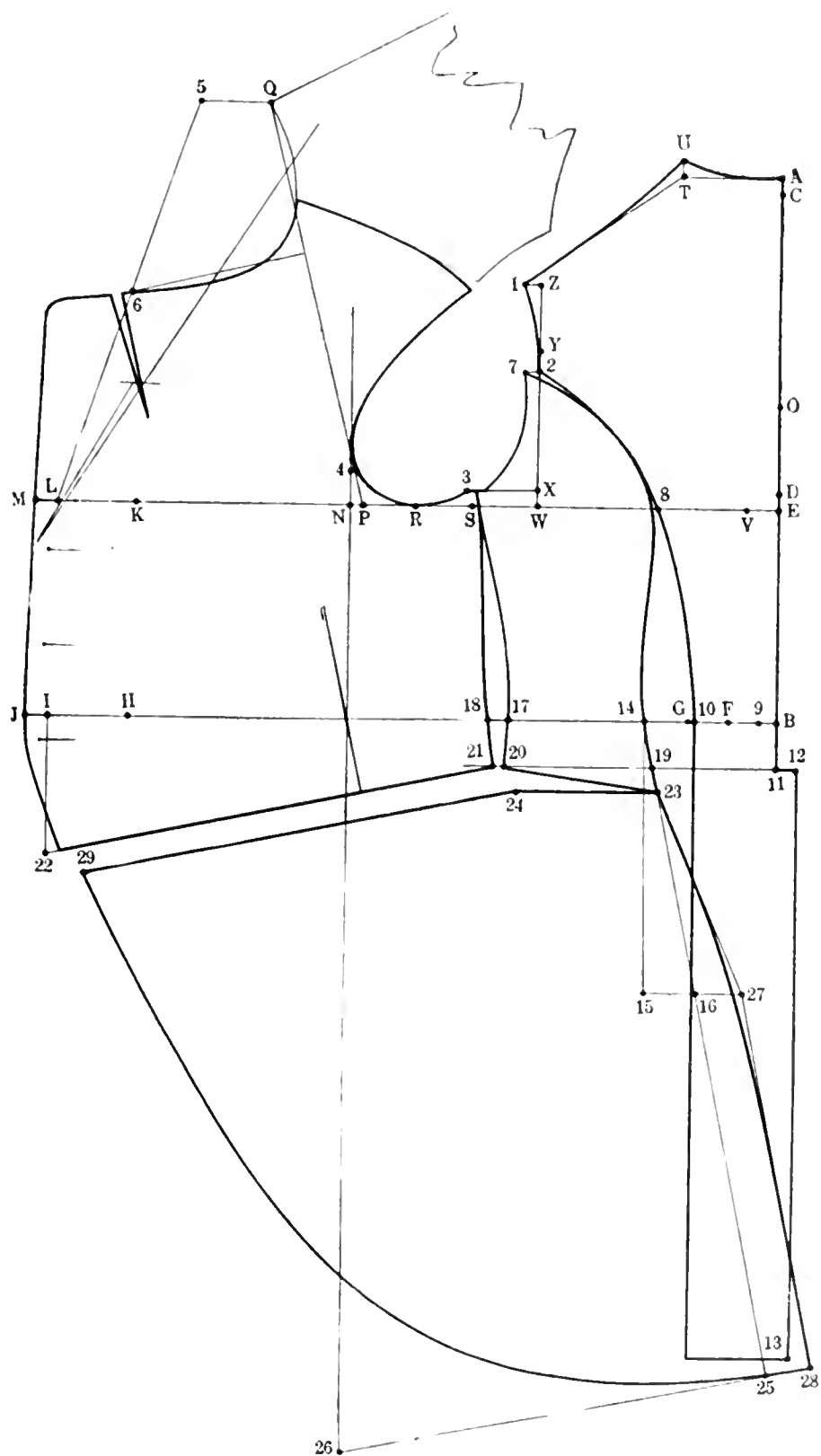


Diagram O

DIAGRAM P.—DOUBLE-BREASTED FROCK

The Measures:

Shoulder balance	28
Attitude	24
Natural waist	17
Fashionable waist	18½
Length	41
Breast	40
Waist	35
Seat	41

NOTE: The shoulder balance and attitude measures have been increased 1 inch each and the breast, waist and seat measures 2 inches each as taken over the vest. (See note to diagram C.)

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from A is ½ inch always.
 D from C is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E and B.
 F from B is 1 16 attitude.
 G from F is ¼ inch for each inch the waist is less than the breast, 1¼ inches for this diagram.
 H from G is ½ waist.
 I from H is 2½ inches. Square down from I.
 J from I is 3 inches, or ½ the amount desired for lapover.
 K from E is ½ breast.
 L from K is 2½ inches. Draw a line through L and I.
 M from L is 4 inches, or ½ the amount desired for lapover. Draw a line from M through J.
 N from E is ½ attitude plus 1½ inches for making, 13½ inches for this diagram. Square up and down from N.
 O from E is ¼ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q from P is ½ attitude plus 1 inch for making, 13 inches for this diagram.
 R from E is the same distance as between E and C plus 1½ inches (or plus the amount added to ½ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use ½ of attitude plus 1 inch always, which for this diagram is 13 inches.
 T from A is ¼. Square up from T.
 U from T is 1 24.
 V from E is 1 12.
 W from V is ½. Square up from W.
 X from W is ½ inch always. Square forward from X.
 Y from X is 1 3.
 Z from Y is 1 6. Square forward from Z.
 1 from Z is 1 24. Draw a line from T to 1 and shape the top and armseye of back as represented.
 2 from Y is 1 24. Square forward from 2.
 3 from X is 1 6.
 4 from N is 1 12.
 5 from Q is 1 6. Draw a line from 5 to L.
 6 from 5 is ½. Square to 6, guiding by line P-Q.
 7 from 2 is ½ inch always.
 8 is half way between E and W.

- 9 from B is ½ inch always.
 10 from 9 is 1 6. Shape from 2 through 8 to 10. Square down from 10.
 11 from A is the fashionable waist. Square forward and back from 11.
 12 from 11 is ¾ inch, more or less as desired. Square down from 12.
 13 from A is the length. Square forward from 13.
 14 from 10 is the same as between B and F. Square down from 14.
 15 from 14 is ½ natural waist. Square back from 15.
 16 from 15 is 1 24 seat. Draw a line from 14 through 16 and shape from 7 to 14 as represented.
 17 from 14 is 1 3.
 18 from 17 is ½ inch less than the distance as between F and G. The half inch deducted use for a cutout at the intersection of the lines squared down from N and forward from B as represented.
 Shape from a point ¼ inch back from 3 through 17 and 18. Shape from 7 to a point ½ inch back from 3 as represented.
 19 is at the intersection of the lines squared forward from 11 and drawn from 14 through 16.
 20 and
 21 are established at the junction of the line squared forward from 11 with the lines shaped through 17 and 18.
 22 from I is ⅛ waist. Draw a line from 21 to 22.
 23 from 19 is ¾ inch always. Square forward from 23 and draw a line from 23 to 20.
 24 from 23 is ½ inch less than the bottom width of sidebody as from 23 to 20. Draw a line forward from 24 to parallel the line 21-22.
 25 from 23 is ¼ inch more than the distance between 12 and 13. Square forward and back from 25, guiding by line 16-25.
 26 is the junction of the lines squared forward from 25 and down from N. Square forward from 26. Shape the bottom of skirt.
 27 from 16 is ¼ inch for each inch the seat is larger than the waist, 1½ inches for this diagram.
 28 from 25 is the same distance as between 16 and 27. Draw lines from 23 to 27 and from 27 to 28. Shape at 27 as represented.
 Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder, reducing ½ inch at the armseye.
 Shape the neckgorge to 6 and the armseye to 3 as represented.
 Shape the bottom of fore part at 22 to run with the waist line and the skirt likewise.
 From I to the bottom of rever is the same distance as between I and the bottom of fore part. Square forward, guiding by line I-L.
 Establish the buttonholes and draw a crease line from a point 1¼ inches from the neckgorge to the upper buttonhole.
 29 from L is the same distance as between L and 6. Shape the lapel.
 30 from 24 is ½ inch less than the bottom width of fore part, including rever. Square down from 30, guiding by the waist line.
 The cutout at the intersecting lines between 18 and H is squared by line 21-22.

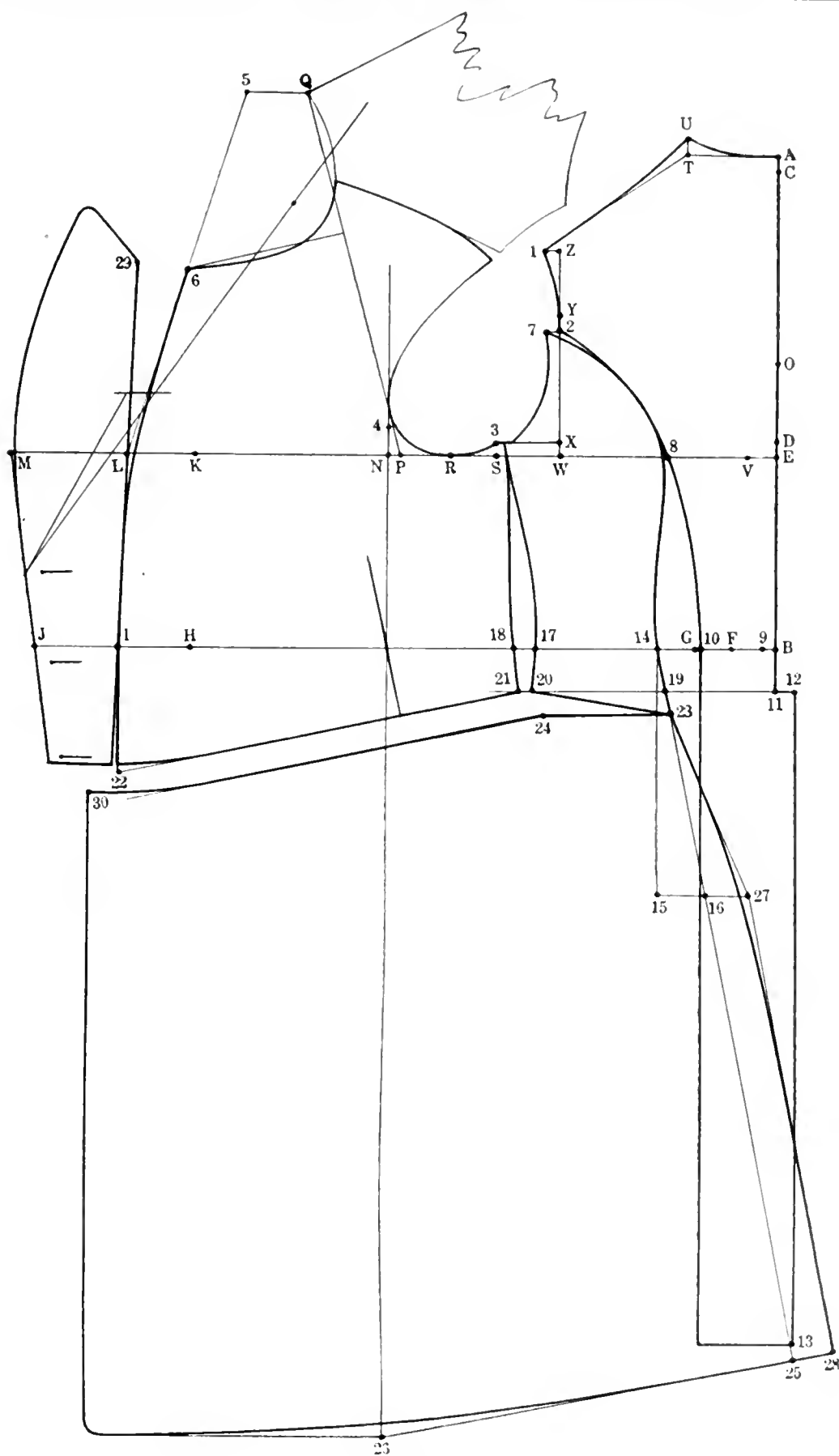


Diagram P

DIAGRAM Q—DRESS COAT

The Measures:

Shoulder balance	28
Attitude	24
Natural waist	17
Fashionable waist	18½
Length	39
Breast	40
Waist	35
Seat	41

NOTE: The shoulder balance and attitude measures have been increased 1 inch each and the breast, waist and seat measures 2 inches each as taken over the vest. (See note to diagram C.)

TO DRAFT

- A is the point from which square.
 B from A is the natural waist.
 C from A is ½ inch always.
 D from C is 1 3 shoulder balance.
 E from D is 1 48 shoulder balance. Square forward from E and B.
 F from B is 1 16 attitude.
 G from F is ¼ inch for each inch the waist is less than the breast. 1¼ inches for this diagram.
 H from G is ½ waist.
 I from H is 2½ inches. Square down from I.
 J from I is 1/6 waist.
 K from E is ½ breast.
 L from K is 2½ inches.
 M from L is 1½ inches more or less as desired.
 N from E is ½ attitude plus 1½ inches for making. 13½ inches for this diagram. Square up and down from N.
 O from E is ¼ of the distance as between E and N.
 P from O is the same distance as between E and N. Square up from P, guiding by point O.
 Q from P is ½ attitude plus 1 inch for making. 13 inches for this diagram.
 R from E is the same distance as between E and C plus 1½ inches (or plus the amount added to ½ attitude as from E to N).
 S from R is the same distance as between R and P. Square back from Q, guiding by point S. Square forward from Q.
 For all divisionals not otherwise specified use ½ of attitude plus 1 inch always, which for this diagram is 13 inches.
 T from A is ¼. Square up from T.
 U from T is 1 24.
 V from E is 1 12.
 W from V is ½. Square up from W.
 X from W is ½ inch always. Square forward from X.
 Y from X is 1 3.
 Z from Y is 1 6. Square forward from Z.
 1 from Z is 1 24. Draw a line from T to 1 and shape the top and armseye of back as represented.
 2 from Y is 1 24. Square forward from 2.
 3 from X is 1 6.
 4 from N is 1 12.
 5 from Q is 1 6. Draw a line from 5 to L.
 6 from 5 is ½. Square to 6, guiding by line P-Q.
 7 from 2 is ½ inch always.
 8 is half way between E and W.
 9 from B is ½ inch always.
 10 from 9 is 1 6. Shape from 2 through 8 to 10.

Square down from 10.

- 11 from A is the fashionable waist. Square forward and back from 11.
 12 from 11 is ¾ inch, more or less as desired. Square down from 12.
 13 from A is the length. Square forward from 13.
 14 from 10 is the same as between B and F. Square down from 14.
 15 from 14 is ½ natural waist. Square back from 15.
 16 from 15 is 1 24 seat. Draw a line from 14 through 16 and shape from 7 to 14 as represented.
 17 from 14 is 1 3.
 18 from 17 is ½ inch less than the distance as between F and C. The half inch deducted use for a cutout at the intersection of the lines squared down from N and forward from B as represented. Shape from a point ¼ inch back from 3 through 17 and 18. Shape from 7 to a point ½ inch back from 3 as represented.
 19 is at the intersection of the lines squared forward from 11 and drawn from 14 through 16.
 20 and
 21 are established at the junction of the line squared forward from 11 with the lines shaped through 17 and 18.
 22 from I is 1 6 waist. Draw a line from 21 to 22.
 23 from 19 is ¾ inch always. Square forward from 23 and draw a line from 23 to 20.
 24 from 23 is ½ inch less than the bottom width of side-body as from 23 to 20. Draw a line forward from 24 to parallel the line 21-22.
 25 from 23 is ¼ inch more than the distance between 12 and 13. Square forward and back from 25, guiding by line 16-25.
 26 from 16 is ¼ inch for each inch the seat is larger than the waist. 1½ inches for this diagram.
 27 from 25 is the same as from 16 to 26. Draw lines from 23 to 26 and from 26 to 27. Shape at 26 as represented.
 28 from 27 is the same distance as between I and J. Draw a line downward from J, guiding by point 28.
 29 from 24 is the same distance as between 21 and the line drawn from J by 28. Draw a line from 29 to 28 and shape the front and bottom of skirt. Establish the buttonholes.
 Shape the front from the upper buttonhole, reducing about ½ inch at 22.
 30 is 1½ inches from the line 21-22. Draw a line back from 30 to parallel the line 21-22. Shape the bottom of fore part and top of skirt. Cut out the back and place point A at point Q with the line A-O on the line squared back from Q by point S. Mark around same and shape the shoulder, reducing ½ inch at the armseye.
 31 from 6 is 1 12. Shape the neckgorge to 31 and square down from 31 by the line just shaped. Shape the armseye to 3 as represented. Draw a line up from L, guiding by point 1.
 32 from L is the same distance as between 31 and L.
 33 from 31 is ½ inch less than the distance between 31 and 32. Draw a line from 33 to connect with the line squared down from 31 at the breast line. Draw a crease line from a point 1¼ inches from the neckgorge to the upper buttonhole. Shape the lapel. The cutout at the intersecting lines between 18 and J is squared by the shaped line on bottom of fore part.

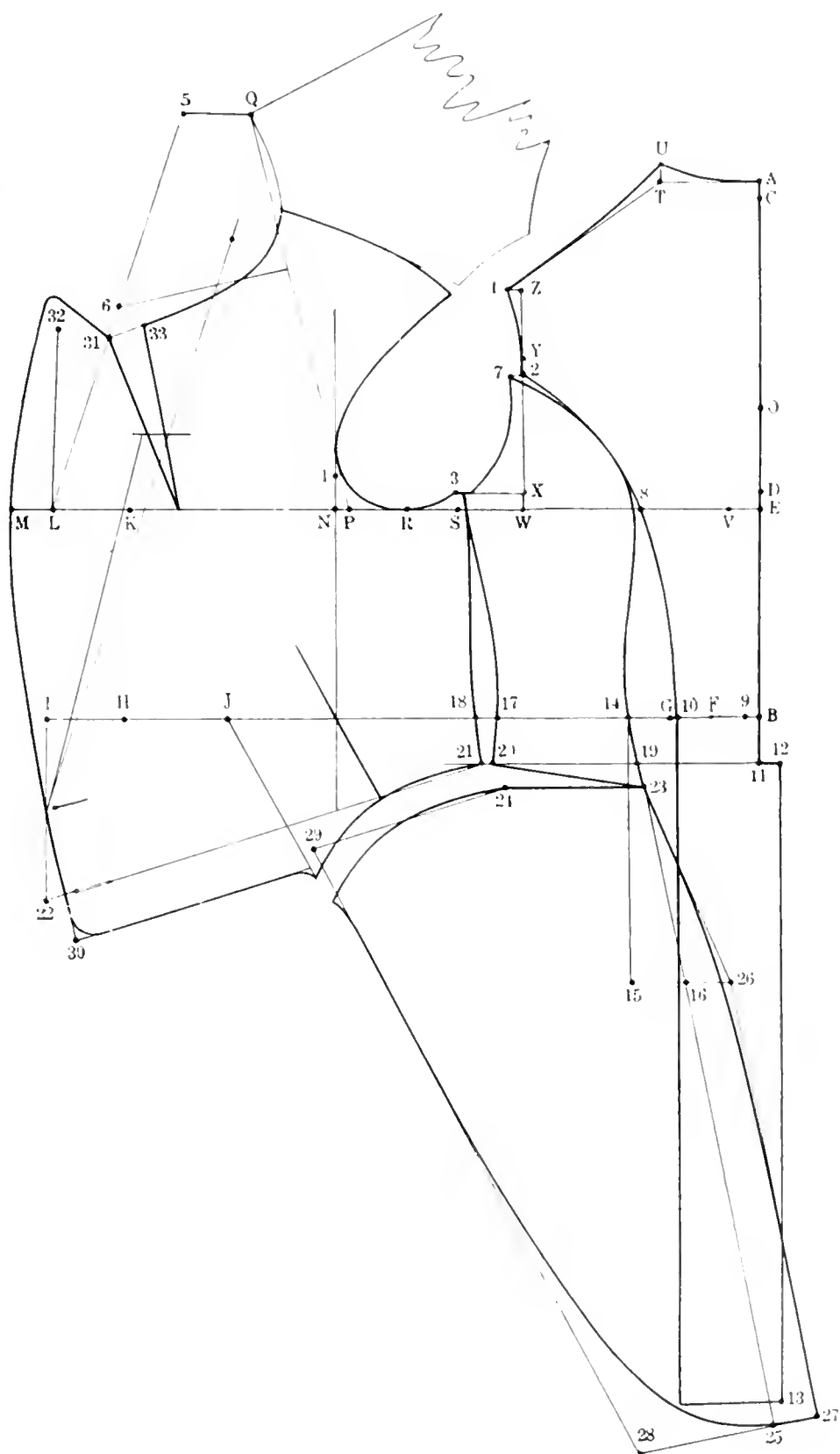


Diagram Q

DIAGRAM R.
LADIES' COAT.

The Measures:

Shoulder balance	25
Attitude	22
Natural waist	15
Length	26
Breast	36
Bust	39
Waist	27
Seat	42

NOTE: The shoulder balance and attitude measures have been increased 1 inch each and the breast, bust, waist and seat measures 2 inches each as taken over the form. (See diagram C.) For the following diagram no seams have been allowed and must be added when cutting the cloth.

TO DRAFT.

- A is the point from which square.
 B from A is the natural waist.
 C from B is $\frac{1}{2}$ natural waist.
 D from A is the length.
 E from A is 1 3 shoulder balance.
 F from E is 1 48 shoulder balance. Square forward from F, B, C and D.
 G from B is 1 16 attitude.
 H from G is $\frac{1}{4}$ inch for each inch the waist is less than the breast, $2\frac{1}{4}$ inches for this diagram.
 I from H is $\frac{1}{2}$ waist.
 J from I is the amount the bust is more than the breast, 3 inches for this diagram.
 K from J is 1 inch.
 L from K is $\frac{1}{2}$ inch or $\frac{1}{2}$ the amount desired for lap-over.
 M from F is $\frac{1}{2}$ breast.
 N from M is 1 inch.
 O from N is $\frac{1}{2}$ of the distance as between I and J.
 P from O is the same distance as between K and L. Draw a line from P through L.
 Q from F is $\frac{1}{2}$ attitude. Square up and down from Q.
 R from F is $\frac{1}{4}$ of the distance as between F and Q.
 S from R is the same distance as between F and Q. Square up from S, guiding by point R.
 T from S is $\frac{1}{2}$ attitude, 11 inches for this diagram.
 U from F is the same distance as between F and A.
 V from U is the same distance as between U and S. Square back from T, guiding by point V. Square forward from T.
 For all divisionals not otherwise specified use $\frac{1}{2}$ of attitude, which for this diagram is 11 inches.
 W from A is $\frac{1}{4}$. Square up from W.
 X from W is 1 24.
 Y from F is 1 12.
 Z from Y is $\frac{1}{2}$. Square up from Z.
 1 from Z is 1 3.
 2 from 1 is $\frac{1}{4}$. Square forward from 2.
 3 from 2 is 1 24. Draw a line from W to 3 and shape the top and armseye of back as represented.
 4 from 3 is 1 6.

- 5 from Q is 1 12.
 6 from T is 1 6. Draw a line from 6 to N.
 7 from 6 is $\frac{1}{2}$. Square to 7, guiding by line S-T.
 8 is half way between Z and F.
 9 from B is $\frac{1}{4}$. Shape from 4 through 8 to 9.
 10 from 9 is the same distance as between B and G.
 11 from 10 is $\frac{1}{4}$.
 12 from 11 is the same distance as between G and H. Square down from 9, 10, 11 and 12, establishing
 13
 14
 15 and
 16 at the junction of the lines so squared with the line squared forward from C.
 17 is half way between 11 and 12. Square up from 17.
 18 is the junction of the line squared up from 17 with the line shaped at armseye. Draw lines from 18 to 11 and 12.
 19 from 14 is 1 24 seat.
 20 is half way between 14 and 19.
 21 from 13 is the same distance as between 14 and 20. Draw lines from 9 through 21 and 10 through 20.
 22 from 16 is $\frac{1}{8}$ inch for each inch the seat is larger than the waist, $1\frac{7}{8}$ inches for this diagram.
 23 from 15 is the same distance as between 22 and 16. Square down from 22 and 23. Draw lines from 11 to 23 and from 12 to 22. Shape from 18 to 11 and 23 and from 18 to 12 and 22 as represented. Shape from a point above 8 to 10.
 24 is the junction of the line 10-20 with the line squared forward from D. Square forward from 24, guiding by points 10-19.
 25 is the junction of the lines squared forward from 24 and down from Q. Square forward from 25.
 26 is the junction of the lines squared down from 22 and forward from 24.
 27 is the same distance from 23 as between 22 and 26. Shape from 24 to 27. Shape from 26 as represented.
 28 is half way between O and Q.
 29 from K is the same distance as between O and 28. Draw a line from 28 through 29.
 30 from 29 is the same distance as from I to J. Square down from 30.
 Cut out the back and place point A at point T with the line A-R on the line squared back from T by point V. Mark around same and shape the shoulder, reducing $\frac{3}{8}$ inch at the armseye.
 Shape the neckgorge through 7 and the armseye as represented.
 Shape from point 4 on the back to 29. Shape the bust to 30 as represented.
 31 is the junction of the lines drawn from 28 through 29 and squared forward from 25. Square back to 31, guiding by line L-P. Establish the buttonholes and draw a crease line from a point $1\frac{1}{4}$ inches from the neckgorge to the upper buttonhole.
 Draw a cutout at 7 as represented.
 Shape the lapel.

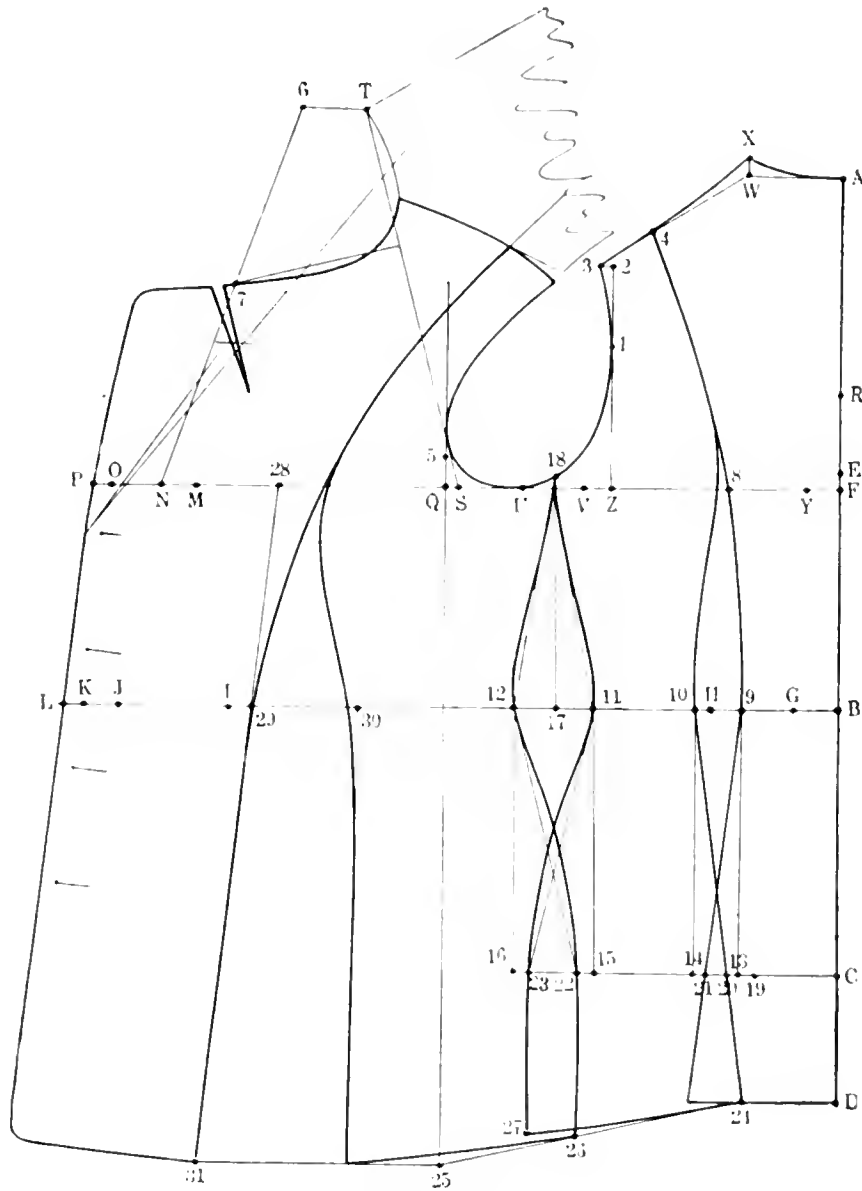


Diagram R

DIAGRAM S.
LADIES' SKIRT.

The Measures:

Waist	25
Seat	42
Length in front	41

NOTE: The seat measure has been increased 2 inches for extra ease as taken over the form. For the following diagram no seams have been allowed and must be added when cutting the cloth.

TO DRAFT.

For convenience use $\frac{1}{2}$ of seat measure for all divisionals not otherwise specified, which for this diagram is 21 inches.

- A is the point from which square.
- B from A is the length in front. Square forward from B.
- C from A is $\frac{1}{2}$ of whole seat. Square down from C.
- D from C is 1 12.
- E from A is 1 3. Square forward from E.
- F is the junction of the lines squared down from C and forward from E. Draw a line down through D and F.
- G is half way between E and F.
- H from G is 1 3. Square up from H.
- I is the junction of the lines squared up from H and forward from A.
- J from I is $\frac{1}{8}$ waist. Draw a line through J to G.
- K from I is $\frac{1}{8}$ waist. Draw a line from K through E. Square back to I, guiding by line J-G.

- L is the junction of the line J-G and the line squared back to I. Shape at I as represented. Circle from L, pivoting at G.
- M from L is $\frac{1}{4}$ inch for each inch the waist is less than the seat, $4\frac{1}{4}$ inches for this diagram.
- N from M is $\frac{1}{2}$ of the distance as between L and M.
- O is half way between M and N. Draw a line from O to G and square forward from O by same. Shape slightly from O to G.
- P from F and
- Q from D is the same distance as between H and E.
- R from P and
- S from Q is the same distance as between N and O. Draw a line through Q to P and through S to R.
- T is the junction of the line squared forward from O and the line drawn through S to R. Square forward from T by line S-R.
- U is the junction of the line squared forward from T and the line Q-P. Shape from T and U as represented. Shape from N to a point above T and from U as represented. Square forward to B, guiding by line K-E.
- V is the junction of the line squared forward to B and line K-E.
- W is the junction of the line squared forward from B and line D-F.
- X is half way between W and V. Draw a line from G to X and shape at G as represented.
- Y is the junction of the lines C-F and B-W. Square back to Y, guiding by line D-F. Shape the bottom from V to X and from X reducing at Y as represented.

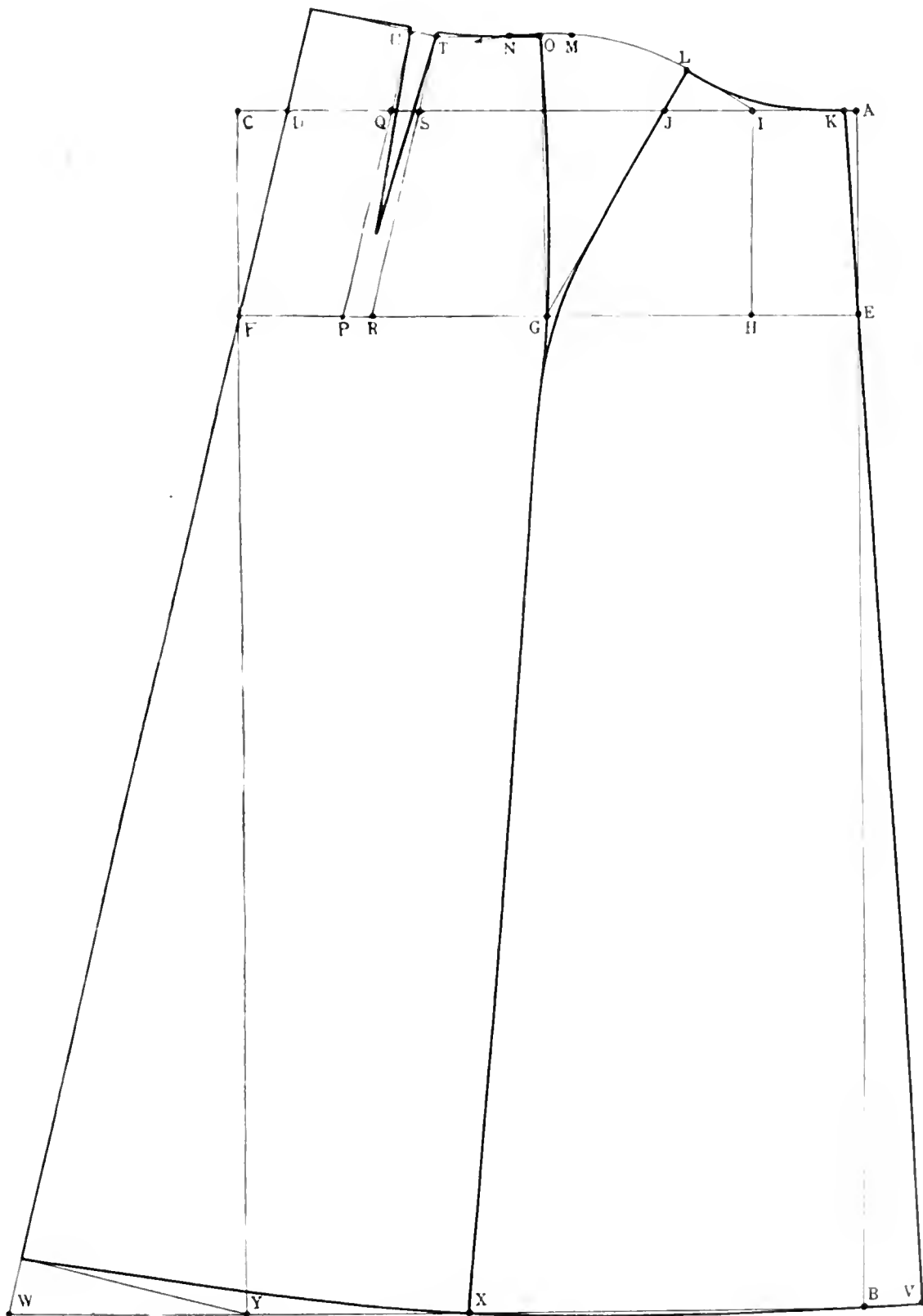


Diagram S

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